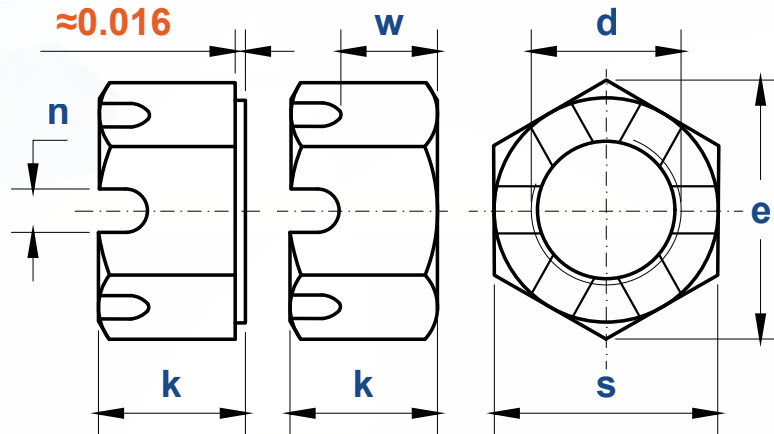




Screw Thread d		1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1	1-1/8	1-1/4
d		0.2500	0.3125	0.3750	0.4375	0.5000	0.5625	0.6250	0.7500	0.8750	1.0000	1.1250	1.2500
PP	UNC	20	18	16	14	13	12	11	10	9	8	7	7
	UNF	28	24	24	20	20	18	18	16	14	12	12	12
	8-UN	-	-	-	-	-	-	-	-	-	-	8	8
s	min	0.488	0.546	0.669	0.728	0.850	0.909	1.031	1.212	1.394	1.575	1.756	1.938
	max	0.500	0.562	0.688	0.750	0.875	0.938	1.062	1.250	1.438	1.625	1.812	2.000
e	min	0.556	0.622	0.763	0.830	0.969	1.037	1.175	1.382	1.589	1.796	2.002	2.209
	max	0.577	0.650	0.794	0.866	1.010	1.083	1.227	1.443	1.660	1.876	2.093	2.309
k	min	0.218	0.280	0.341	0.403	0.464	0.526	0.587	0.710	0.833	0.956	1.079	1.187
	max	0.250	0.314	0.377	0.441	0.504	0.568	0.631	0.758	0.885	1.012	1.139	1.251
w	min	0.13	0.19	0.22	0.26	0.32	0.35	0.38	0.47	0.59	0.69	0.75	0.83
	max	0.15	0.21	0.24	0.28	0.34	0.37	0.40	0.49	0.62	0.72	0.78	0.86
n ①	min	0.07	0.09	0.12	0.12	0.15	0.15	0.18	0.18	0.18	0.24	0.24	0.31
	max	0.10	0.12	0.15	0.15	0.18	0.18	0.24	0.24	0.24	0.30	0.33	0.40

Screw Thread d		1-3/8	1-1/2	1-3/4	2	2-1/4	2-1/2	2-3/4	3	3-1/4	3-1/2	3-3/4	4
d		1.3750	1.5000	1.7500	2.0000	2.2500	2.5000	2.7500	3.0000	3.2500	3.5000	3.7500	4.0000
PP	UNC	6	6	5	4-1/2	4-1/2	4	4	4	4	4	4	4
	UNF	12	12	-	-	-	-	-	-	-	-	-	-
	8-UN	8	8	8	8	8	8	8	8	8	8	8	8
s	min	2.119	2.300	2.662	3.025	3.388	3.750	4.112	4.475	4.838	5.200	5.562	5.925
	max	2.188	2.375	2.750	3.125	3.500	3.875	4.250	4.625	5.000	5.375	5.750	6.125
e	min	2.416	2.622	3.035	3.449	3.862	4.275	4.688	5.102	5.515	5.928	6.341	6.755
	max	2.526	2.742	3.175	3.608	4.041	4.474	4.907	5.340	5.774	6.207	6.640	7.073
k	min	1.310	1.433	1.679	1.925	2.155	2.401	2.647	2.893	3.124	3.370	3.616	3.862
	max	1.378	1.505	1.759	2.013	2.251	2.505	2.759	3.013	3.252	3.506	3.760	4.014
w	min	0.95	1.01	1.20	1.38	1.62	1.74	1.99	2.17	2.41	2.65	2.90	3.15
	max	0.99	1.05	1.24	1.43	1.67	1.79	2.05	2.23	2.47	2.72	2.97	3.22
n ①	min	0.31	0.37	0.43	0.43	0.43	0.55	0.55	0.62	0.62	0.62	0.62	0.62
	max	0.40	0.46	0.52	0.52	0.52	0.64	0.64	0.71	0.71	0.71	0.71	0.71