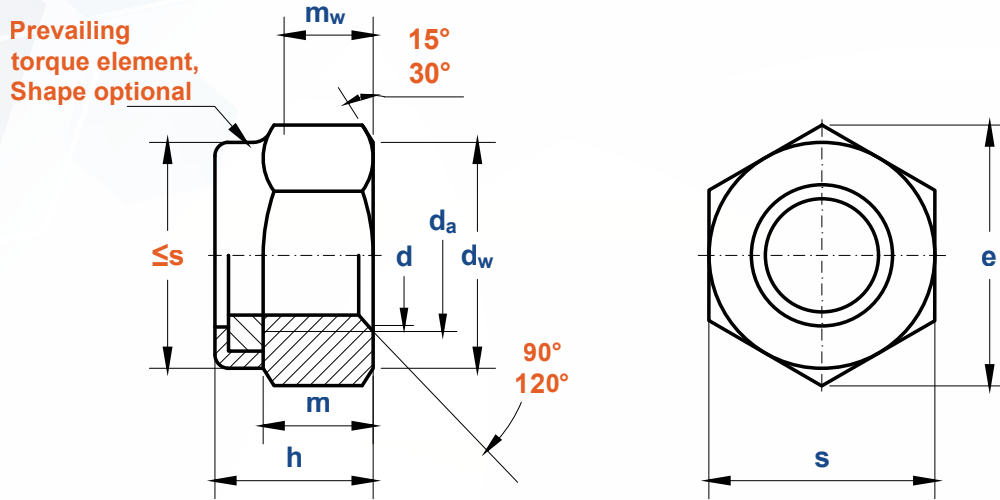




Thread Size d		M3	M4	M5	M6	(M7)	M8	M10	M12	(M14)	M16
P	Pitch	0.5	0.7	0.8	1	1	1.25	1.5	1.75	2	2
d _a	max	3.45	4.6	5.75	6.75	7.75	8.75	10.8	12.96	15.12	17.28
	min	3	4	5	6	7	8	10	12	14	16
d _w	min	4.84	6.2	7.2	8.88	9.63	11.63	14.63	16.63	19.64	22.49
e	min	6.01	7.66	8.79	11.05	12.12	14.38	17.77	20.03	23.36	26.75
h	max=nominal size	4.8	6.5	6.95	8	9.2	9.5	11.9	14.9	17	19.1
	min	4.32	5.92	6.37	7.42	8.62	8.92	11.2	14.2	15.9	17.8
m	min	2.45	3.3	4.4	4.9	6.14	6.44	8.04	10.37	12.1	14.1
m _w	min	1.96	2.64	3.52	3.92	4.91	5.15	6.43	8.3	9.68	11.28
s	max=nominal size	5.5	7	8	10	11	13	16	18	21	24
	min	5.32	6.78	7.78	9.78	10.73	12.73	15.73	17.73	20.67	23.67

Thread Size d		(M18)	M20	(M22)	M24	(M27)	M30	(M33)	M36	(M39)
P	Pitch	2.5	2.5	2.5	3	3	3.5	3.5	4	4
d _a	max	19.44	21.6	23.76	25.92	29.16	32.4	35.64	38.88	42.12
	min	18	20	22	24	27	30	33	36	39
d _w	min	24.85	27.7	31.35	33.25	38	42.75	46.55	51.11	55.86
e	min	29.56	32.95	37.29	39.55	45.2	50.85	55.37	60.79	66.44
h	max=nominal size	21.2	23	25	27.1	29.9	32.6	35.7	38.9	41.9
	min	19.9	20.9	22.9	25	27.8	30.1	33.5	36.4	39.4
m	min	15.1	16.9	18.1	20.2	22.5	24.3	27.4	29.4	31.8
m _w	min	12.08	13.52	14.48	16.16	18	19.44	21.92	23.52	25.44
s	max=nominal size	27	30	34	36	41	46	50	55	60
	min	26.16	29.16	33	35	40	45	49	53.8	58.8

①, Product grade
For d ≤ M16 : A
For d > M16 : B