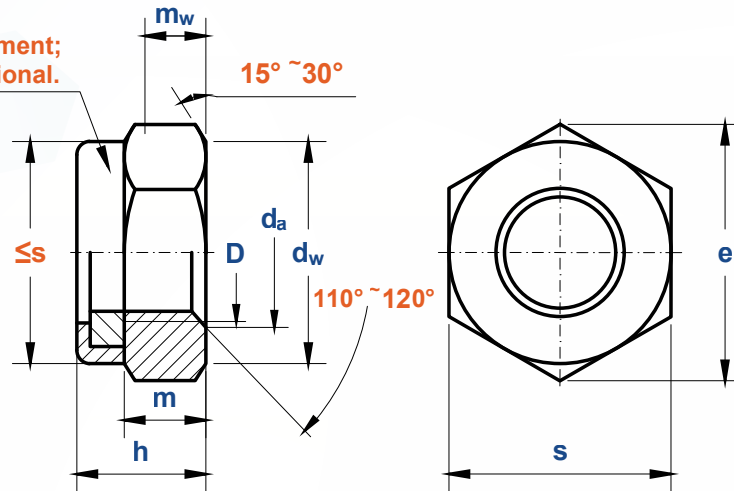


Prevailing
torque element;
Shape optional.



Thread Size D		M3	M4	M5	M6	(M7)	M8	M10	M12	(M14)	M16
P	Pitch	0.5	0.7	0.8	1	1	1.25	1.5	1.75	2	2
d _a	max	3.45	4.6	5.75	6.75	7.75	8.75	10.8	12.96	15.12	17.28
	min	3	4	5	6	7	8	10	12	14	16
d _w	min	4.84	6.2	7.2	8.88	9.63	11.6	14.63	16.63	19.64	22.49
e	min	6.01	7.66	8.79	11.05	12.12	14.38	17.77	20.03	23.36	26.75
h	max=nominal size	3.9	5	5	6	6.46	6.76	8.56	10.23	11.32	12.42
	min	3.42	4.52	4.52	5.52	5.88	6.18	7.98	9.53	10.22	11.32
m	min	1.55	1.95	2.45	2.9	3.4	3.7	4.7	5.7	6.42	7.42
m _w	min	1.24	1.56	1.96	2.32	2.72	2.96	3.76	4.56	5.14	5.94
s	max=nominal size	5.5	7	8	10	11	13	16	18	21	24
	min	5.32	6.78	7.78	9.78	10.73	12.73	15.73	17.73	20.67	23.67

Thread Size D		(M18)	M20	(M22)	M24	(M27)	M30	(M33)	M36	(M39)
P	Pitch	2.5	2.5	2.5	3	3	3.5	3.5	4	4
d _a	max	19.44	21.6	23.76	25.9	29.16	32.4	35.64	38.9	42.12
	min	18	20	22	24	27	30	33	36	39
d _w	min	24.85	27.7	31.35	33.25	38	42.75	46.55	51.11	55.86
e	min	29.56	32.95	37.29	39.55	45.2	50.85	55.37	60.79	66.44
h	max=nominal size	14.52	15.2	16.8	17.8	19.8	22.2	23.7	26.4	28.3
	min	13.42	13.4	15	16	17.7	20.1	21.6	24.3	26.2
m	min	8.42	9.1	9.9	10.9	12.4	13.9	15.4	16.9	18.2
m _w	min	6.74	7.28	7.92	8.72	9.92	11.12	12.32	13.52	14.56
s	max=nominal size	27	30	34	36	41	46	50	55	60
	min	26.16	29.16	33	35	40	45	49	53.8	58.8