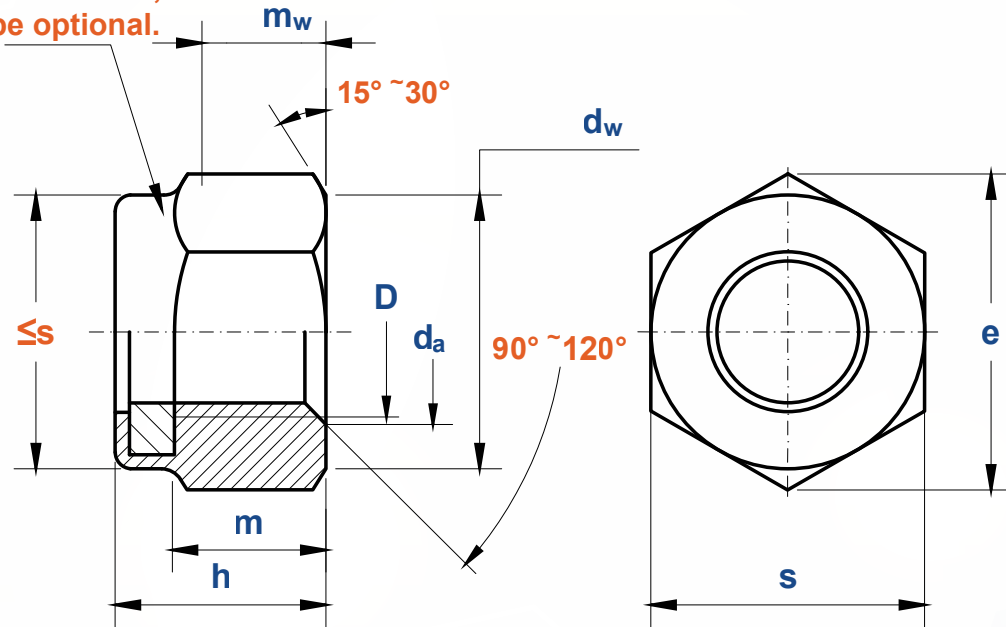


Prevailing
torque element;
Shape optional.



Thread Size D		M8	M10	M12	(M14)	M16	(M18)	M20	(M22)	M24	(M27)	M30	(M33)	M36	(M39)
P	Pitch (Fine thread)	1	1.25	1.5	1.5	1.5	2	2	2	2	2	2	2	3	3
	Pitch (Very fine thread)	/	1	1.25	/	/	1.5	1.5	1.5	/	/	/	/	/	/
d_a	max	8.75	10.8	12.96	15.12	17.28	19.44	21.6	23.76	25.92	29.16	32.4	35.64	38.88	42.12
	min	8	10	12	14	16	18	20	22	24	27	30	33	36	39
d_w	min	11.63	14.63	16.63	19.64	22.49	24.85	27.7	31.35	33.25	38	42.75	46.55	51.11	55.86
e	min	14.38	17.77	20.03	23.36	26.75	29.56	32.95	37.29	39.55	45.2	50.85	55.37	60.79	66.44
h	max=nominal size	9.5	11.9	14.9	17	19.1	21.2	23	25	27.1	29.9	32.6	35.7	38.9	41.9
	min	8.92	11.2	14.2	15.9	17.8	19.9	20.9	22.9	25	27.8	30.1	33.5	36.4	39.4
m	min	6.44	8.04	10.37	12.1	14.1	15.1	16.9	18.1	20.2	22.5	24.3	27.4	29.4	31.8
m_w	min	5.15	6.43	8.3	9.68	11.28	12.08	13.52	14.48	16.16	18	19.44	21.92	23.52	25.44
s	max=nominal size	13	16	18	21	24	27	30	34	36	41	46	50	55	60
	min	12.73	15.73	17.73	20.67	23.67	26.16	29.16	33	35	40	45	49	53.8	58.8