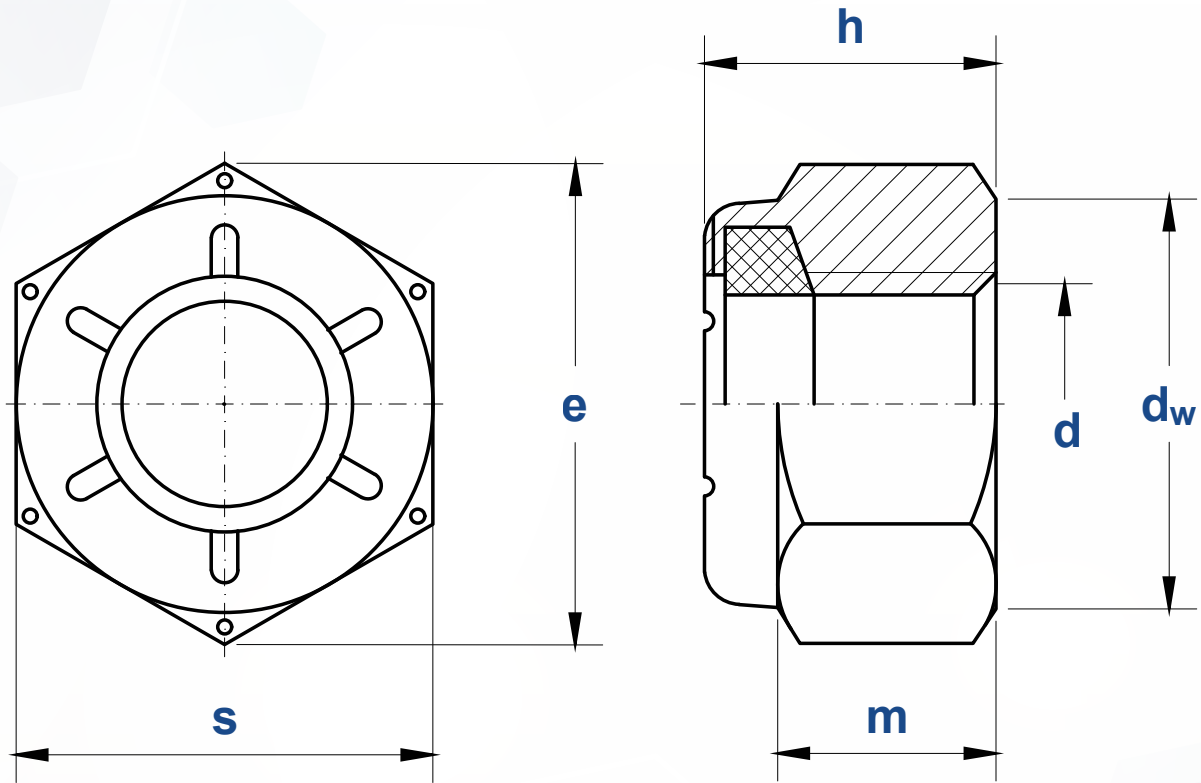




Nominal Diameter d		1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2
d		0.2500	0.3125	0.3750	0.4375	0.5000	0.5625	0.6250	0.7500	0.8750	1.0000	1.1250	1.2500	1.3750	1.5000
PP	UNC	20	18	16	14	13	12	11	10	9	8	7	7	6	6
	UNF	28	24	24	20	20	18	18	16	14	12	12	12	12	12
s	max	0.439	0.502	0.564	0.627	0.752	0.877	0.940	1.064	1.252	1.440	1.627	1.815	2.008	2.197
	min	0.43	0.489	0.551	0.616	0.736	0.861	0.922	1.052	1.239	1.427	1.614	1.801	1.973	2.159
e	min	0.488	0.557	0.628	0.698	0.840	0.982	1.051	1.191	1.403	1.619	1.833	2.046	2.259	2.473
h	max	0.328	0.359	0.468	0.468	0.609	0.656	0.765	0.890	0.999	1.078	1.203	1.422	1.609	1.640
	min	0.298	0.329	0.438	0.438	0.579	0.626	0.735	0.860	0.969	1.016	1.141	1.360	1.547	1.578
m	min	0.225	0.25	0.335	0.324	0.464	0.469	0.593	0.742	0.79	0.825	0.930	1.125	1.282	1.313
d_w	min	0.416	0.475	0.534	0.597	0.712	0.830	0.890	1.033	1.230	1.418	1.605	1.793	1.962	2.148