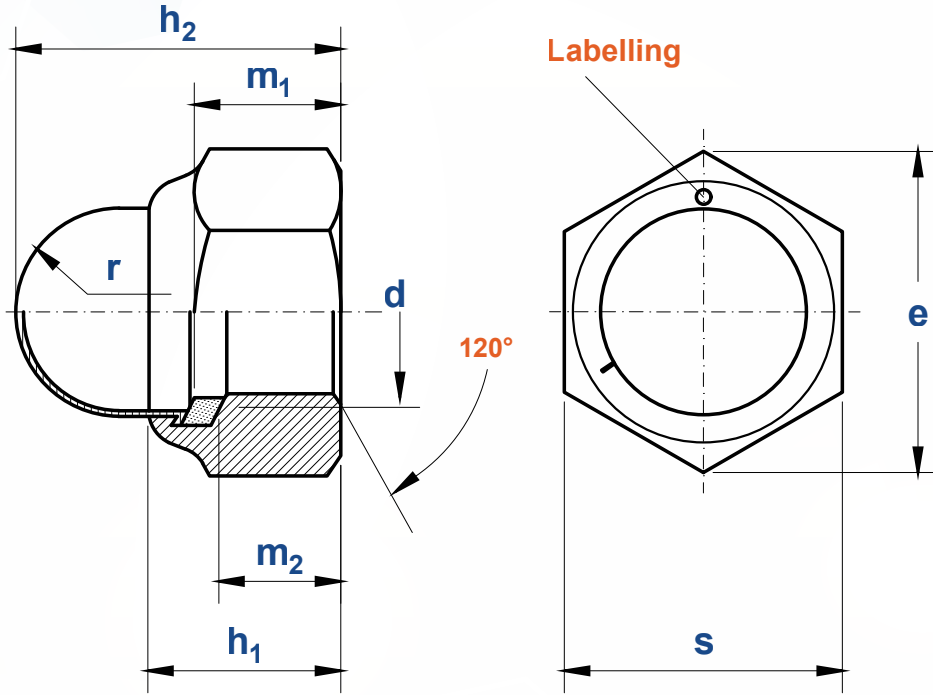




Thread Size d			M4	M5	M6	M8	M10	M12	M14	M16	M20
P	Pitch	Coarse thread	0.7	0.8	1	1.25	1.5	1.75	2	2	2.5
		Fine thread 1	/	/	/	1	1.25	1.5	1.5	1.5	2
		Fine thread 2	/	/	/	/	-1	-1.25	/	/	1.5
e	min		7.74	8.87	11.05	14.38	18.9	21.1	24.49	26.75	33.53
h ₁			5.6	6	7.5	8.9	10.5	13.5	15.5	16.5	21
h ₂			9.6	10.5	12	14	18.1	22.5	26.4	27.5	35
m ₁			3.2	4	5	6.4	7.8	9.6	11.7	12.5	17
m ₂			2.9	3.2	4	5.5	6.5	8	9.5	10.5	14
r			2.5	3	3.5	4.6	5.8	6.8	7.8	8.8	10.8
s			7	8	10	13	17	19	22	24	30
per 1000 units ≈ kg			1.4	1.55	3.3	5.3	10.7	19	26.8	37.1	111