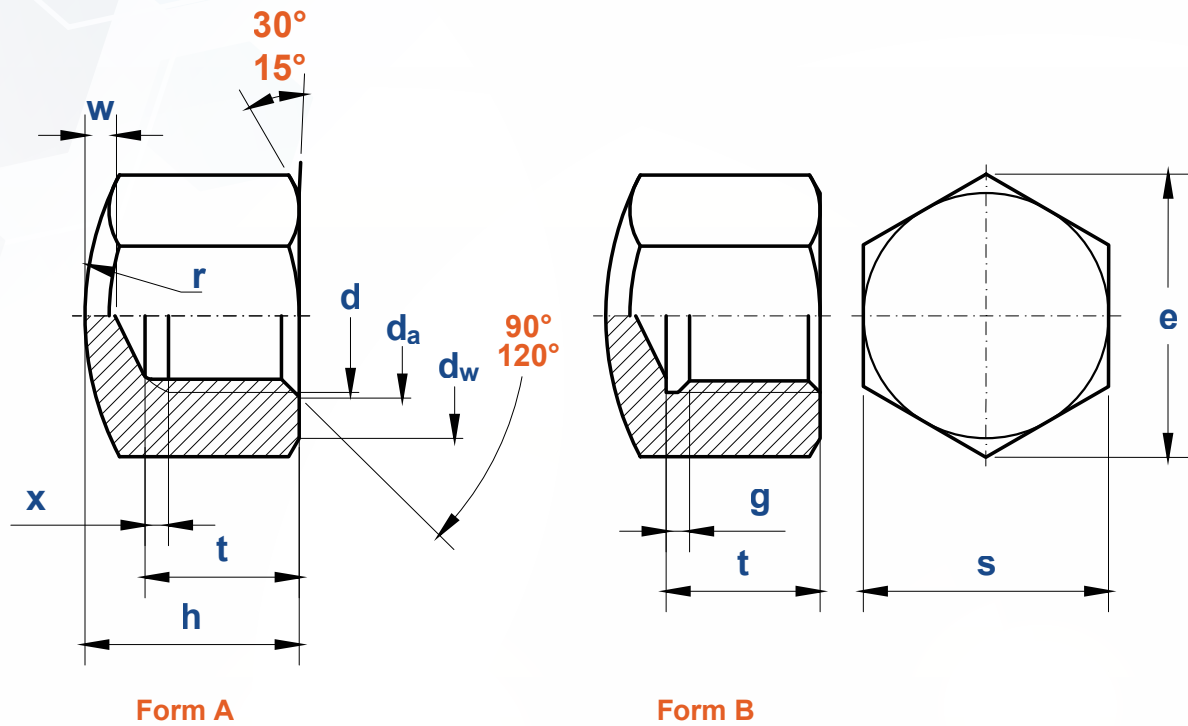
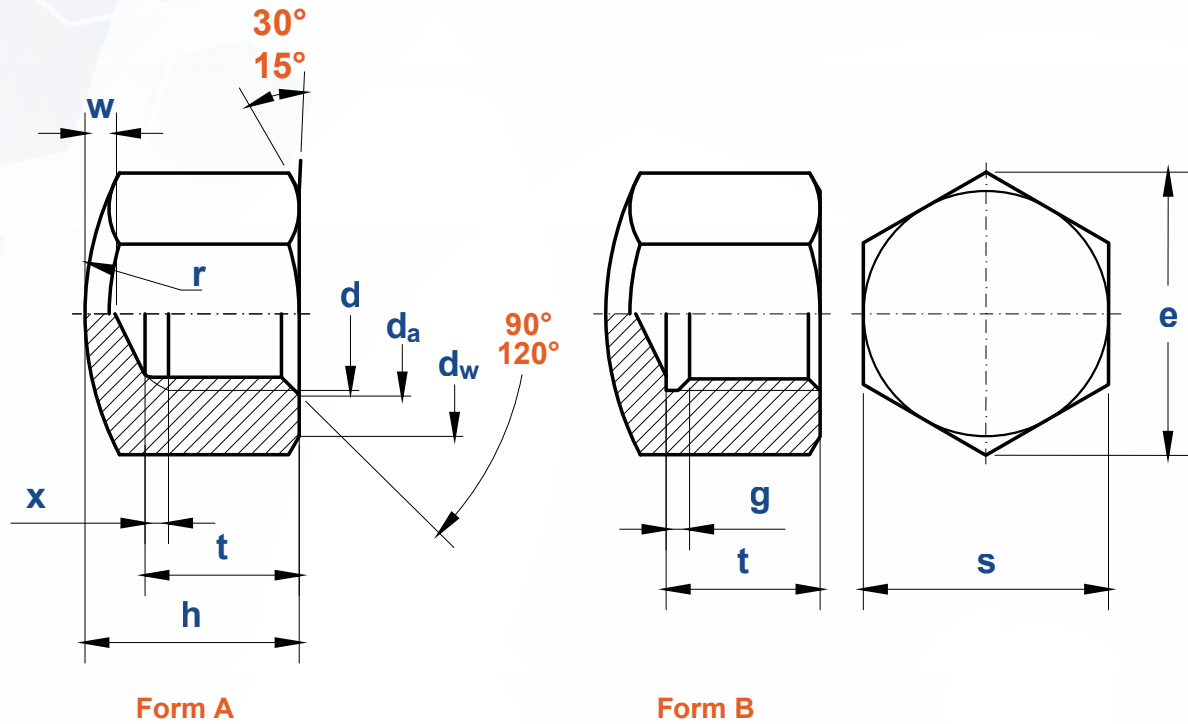




Thread Size d			M4	M5	M6	M8	M10	M12	(M14)	M16	(M18)	M20
P	Coarse thread	series 1	0.7	0.8	1	1.25	1.5	1.75	2	2	2.5	2.5
	Fine thread	series 2	/	/	/	1	1.25	1.5	1.5	1.5	2	2
		series 3	/	/	/	/	1	1.25	/	/	1.5	1.5
d _a	max		4.6	5.75	6.75	8.75	10.8	13	15.1	17.3	19.5	21.6
	min		4	5	6	8	10	12	14	16	18	20
d _w	min		5.9	6.9	8.9	11.6	14.6	16.6	19.6	22.5	24.9	27.7
e	min		7.66	8.79	11.05	14.38	17.77	20.03	23.35	26.75	29.56	32.95
x	max	series 1	1.05	1.2	1.5	1.87	2.25	3.5	4	4	5	5
		series 2	/	/	/	1.5	1.87	3	3	3	4	4
		series 3	/	/	/	/	1.5	2.5	/	/	3	3
g	max	series 1	2.75	3	3.7	4.9	5.6	6.4	7.3	7.3	9.3	9.3
		series 2	/	/	/	3.7	4.9	5.6	5.6	5.6	7.3	7.3
		series 3	/	/	/	/	3.7	4.9	-	-	5.6	5.6
h	max=nominal size		5.5	7	9	12	14	16	18	20	22	25
	min		5.2	6.64	8.64	11.57	13.57	15.57	17.57	19.48	21.48	24.48
r	≈		8	10	12	15	20	25	28	30	32	35
s	max=nominal size		7	8	10	13	16	18	21	24	27	30
	min		6.78	7.78	9.78	12.73	15.73	17.73	20.67	23.67	26.16	29.16
t	max		4.64	5.44	7.29	9.79	11.35	13.85	15.35	17.35	19.42	21.42
	min		4.16	4.96	6.71	9.21	10.65	13.15	14.65	16.65	18.58	20.58
w	min		1	1	1.5	2	2	2	2	2	2	2.5
per 1000 units ≈ kg			1.3	2.2	4	9.5	15.6	23	35	46.5	70	94



Form A

Form B

Thread Size d			(M22)	M24	(M27)	M30	M36	M42	M48	(M56)	(M64)	(M72)
P	Coarse thread	series 1	2.5	3	3	3.5	4	4.5	5	5.5	6	/
	Fine thread	series 2	2	2	2	2	3	3	3	4	4	4
		series 3	1.5	/	/	/	/	/	/	/	/	/
d _a	max		23.7	25.9	29.1	32.4	38.9	45.4	51.8	61	69.1	77.8
	min		22	24	27	30	36	42	48	56	64	72
d _w	min		31.4	33.3	38	42.8	51.1	60	69.5	78.7	88.2	97.7
e	min		37.29	39.55	45.2	50.85	60.79	72.02	82.6	93.56	104.86	116.16
x	max	series 1	5	6	6	7	8	9	10	11	12	12
		series 2	4	4	4	4	6	6	6	8	8	8
		series 3	3	/	/	/	/	/	/	/	/	/
g	max	series 1	9.3	10.7	10.7	12.7	14	16	18.5	20	21	21
		series 2	7.3	7.3	7.3	7.3	10.7	10.7	10.7	14	14	14
		series 3	5.6	-	-	-	-	/	/	/	/	/
h	max=nominal size		28	30	32	34	44	52	58	68	75	85
	min		27.48	29.48	31.38	33.38	43.38	51.26	57.26	67.26	74.26	84.13
r	≈		35	40	50	60	70	80	90	110	130	130
s	max=nominal size		34	36	41	46	55	65	75	85	95	105
	min		33	35	40	45	53.8	63.1	73.1	82.8	92.8	102.8
t	max		22.42	24.42	26.42	28.42	36.5	42.5	48.5	56.6	62.6	67.6
	min		21.58	23.58	25.58	27.58	35.5	41.5	47.5	55.4	61.4	66.4
w	min		3	3	3	3	4	4	4	5	5	5
per 1000 units ≈ kg			119	157	229	310	577	958	1410	2100	2840	3910