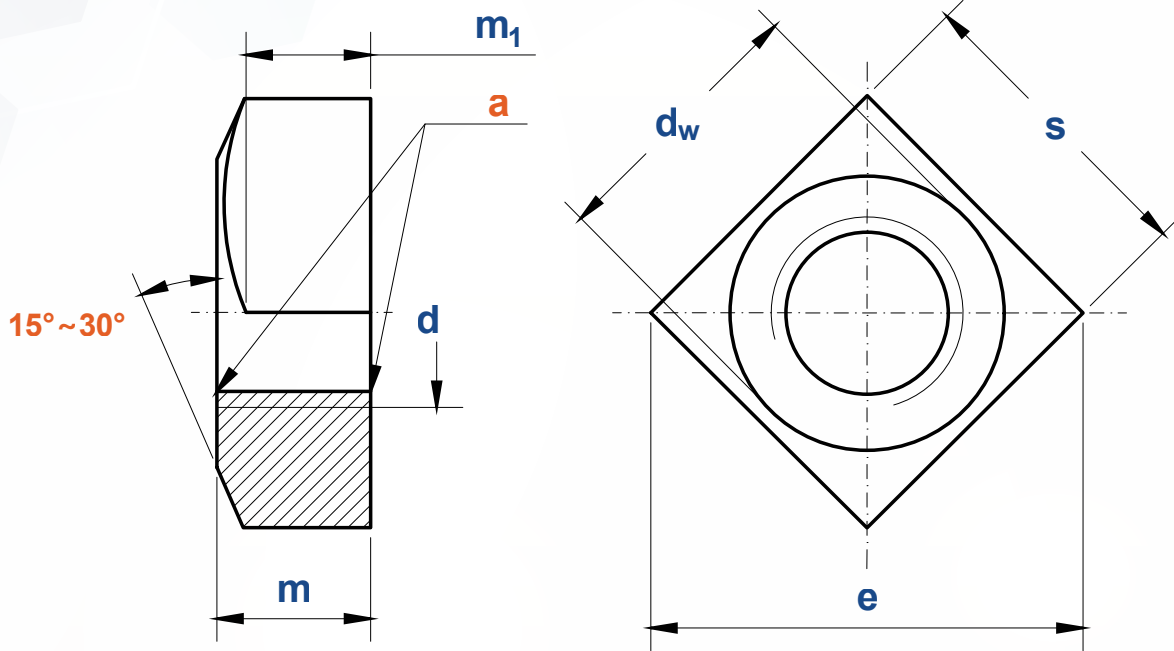




a: Countersink permitted

Thread Size d		M5	M6	M8	M10 SW16 ①	M10 SW17	M12 SW18 ①	M12 SW19	M16	M20
P	Pitch (Coarse thread)	0.8	1	1.25	1.5	1.5	1.75	1.75	2	2.5
dw	min	6.7	8.7	11.5	14.5	15.5	16.5	17.2	22	27.7
e	≈	11.3	14.1	18.4	22.6	24	25.4	26.9	33.9	42.4
m	Nominal Size	4	5	6.5	8	8	10	10	13	16
	max	4.6	5.6	7.25	8.75	8.75	10.75	10.75	13.9	16.9
	min	3.4	4.4	5.75	7.25	7.25	9.25	9.25	12.1	15.1
m1	min	2.4	3.1	4	5.1	5.1	6.4	6.4	8.5	10.6
s	max	8	10	13	16	17	18	19	24	30
	min	7.64	9.64	12.57	15.57	16.57	17.57	18.48	23.16	29.16
per 1000 units ≈ kg		1.31	2.77	5.5	10.7	13	16.3	19.1	38.2	73.5

① If M10 and M12 nuts are required to be supplied according to the widths across flats of 16mm and 18mm specified in ISO 272, the widths across flats (SW) shall be added to the mark.