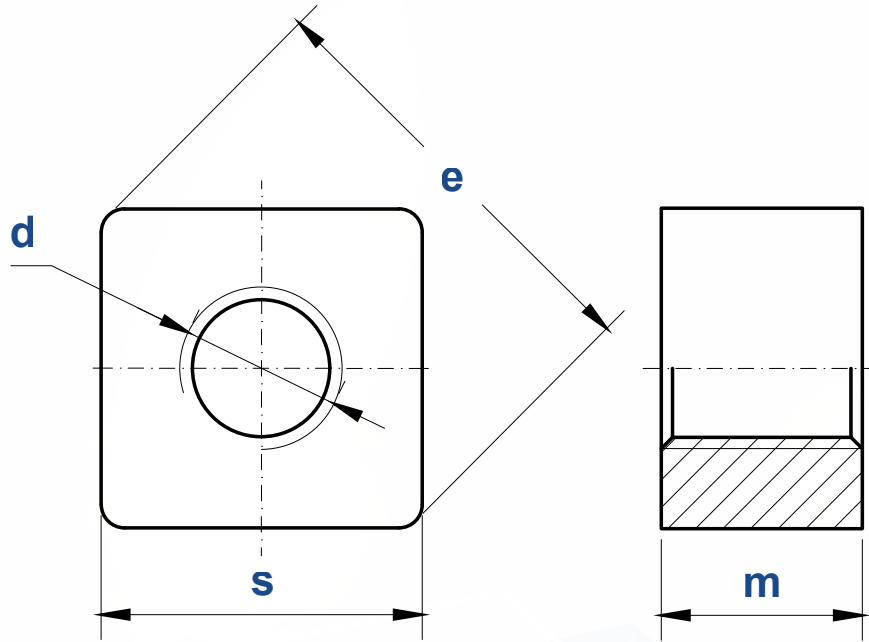




Thread Size d		M24	M30	M36	M42	M48	M56	M64	M72	M80	M90	M100
P	Pitch	3	3.5	4	4.5	5	5.5	6	6	6	6	6
m		30	38	45	53	60	70	80	90	100	112	125
s		50	60	70	80	90	100	110	120	130	145	165
e		65	80	92	105	118	132	145	160	170	190	220
per 1000 units ≈ kg		495	980	1550	2350	3320	4250	5600	7400	9500	13800	19400