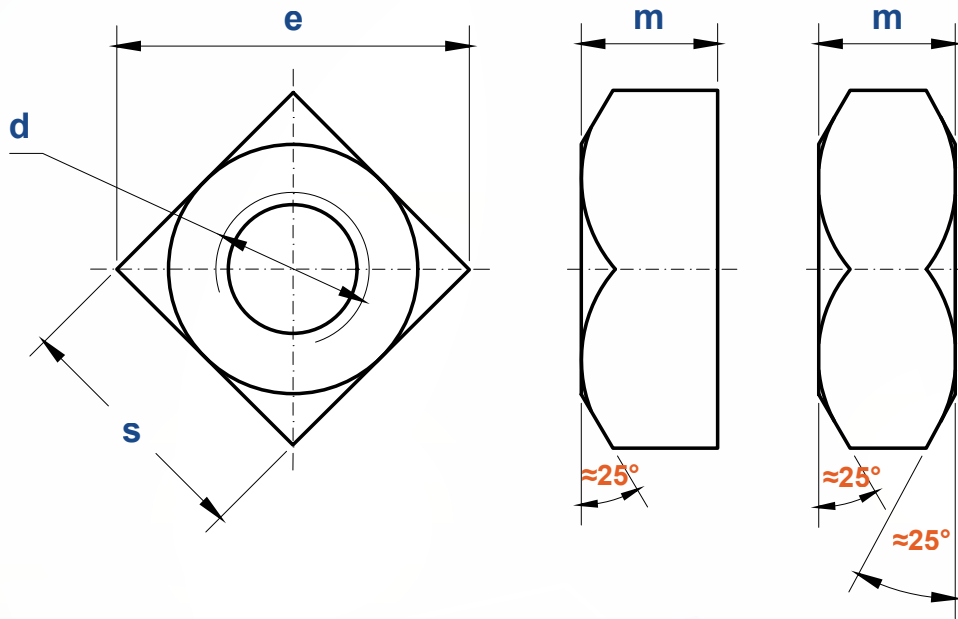




Screw Thread d		1/4	5/16	3/8	7/16	1/2	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2
d		0.2500	0.3125	0.3750	0.4375	0.5000	0.6250	0.7500	0.8750	1.0000	1.1250	1.2500	1.3750	1.5000
PP	UNC	20	18	16	14	13	11	10	9	8	7	7	6	6
	UNF	28	24	24	20	20	18	16	14	12	12	12	12	12
	8-UN	-	-	-	-	-	-	-	-	-	8	8	8	8
s	min	0.425	0.547	0.606	0.728	0.788	0.969	1.088	1.269	1.450	1.631	1.812	1.994	2.175
	max	0.438	0.562	0.625	0.750	0.812	1.000	1.125	1.312	1.500	1.688	1.875	2.062	2.250
e	min	0.554	0.721	0.802	0.970	1.052	1.300	1.464	1.712	1.961	2.209	2.458	2.708	2.956
	max	0.619	0.795	0.884	1.061	1.149	1.414	1.591	1.856	2.121	2.386	2.652	2.917	3.182
m	min	0.203	0.249	0.310	0.356	0.418	0.525	0.632	0.740	0.847	0.970	1.062	1.169	1.276
	max	0.235	0.283	0.346	0.394	0.458	0.569	0.680	0.792	0.903	1.030	1.126	1.237	1.348