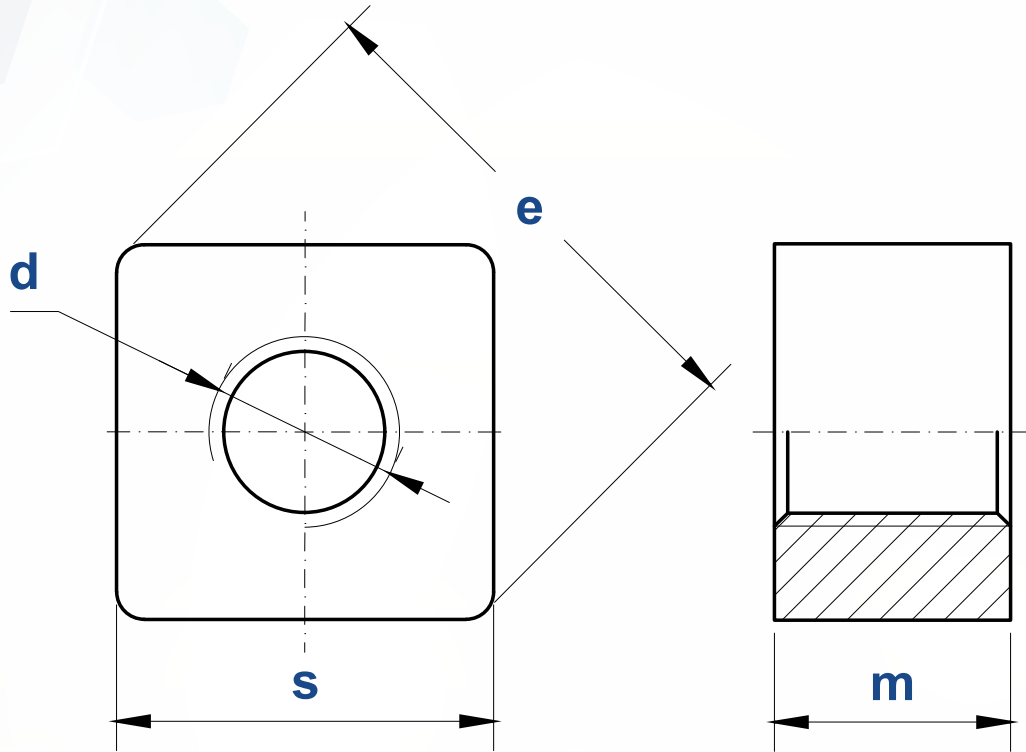




Thread Size d		M24	M30	M36	M42	M48	M56	M64	M72	M80	M90	M100
P	Pitch	3	3.5	4	4.5	5	5.5	6	6	6	6	6
m	Nominal Size	30	38	45	53	60	70	80	90	100	112	125
	max	31.25	39.25	46.25	54.5	61.5	71.5	81.5	91.75	101.75	113.75	127
	min	28.75	36.75	43.75	51.5	58.5	68.5	78.5	88.25	98.25	110.25	123
s	Nominal Size	50	60	70	80	90	100	110	120	130	145	165
	max	52	62	72	83	93	103	113	123	133	148	168
	min	48	58	68	77	87	97	107	117	127	142	162
e		65	80	92	105	118	132	145	160	170	190	220
per 1000 units ≈ kg		495	980	1550	2350	3320	4250	5600	7400	9500	13800	19400