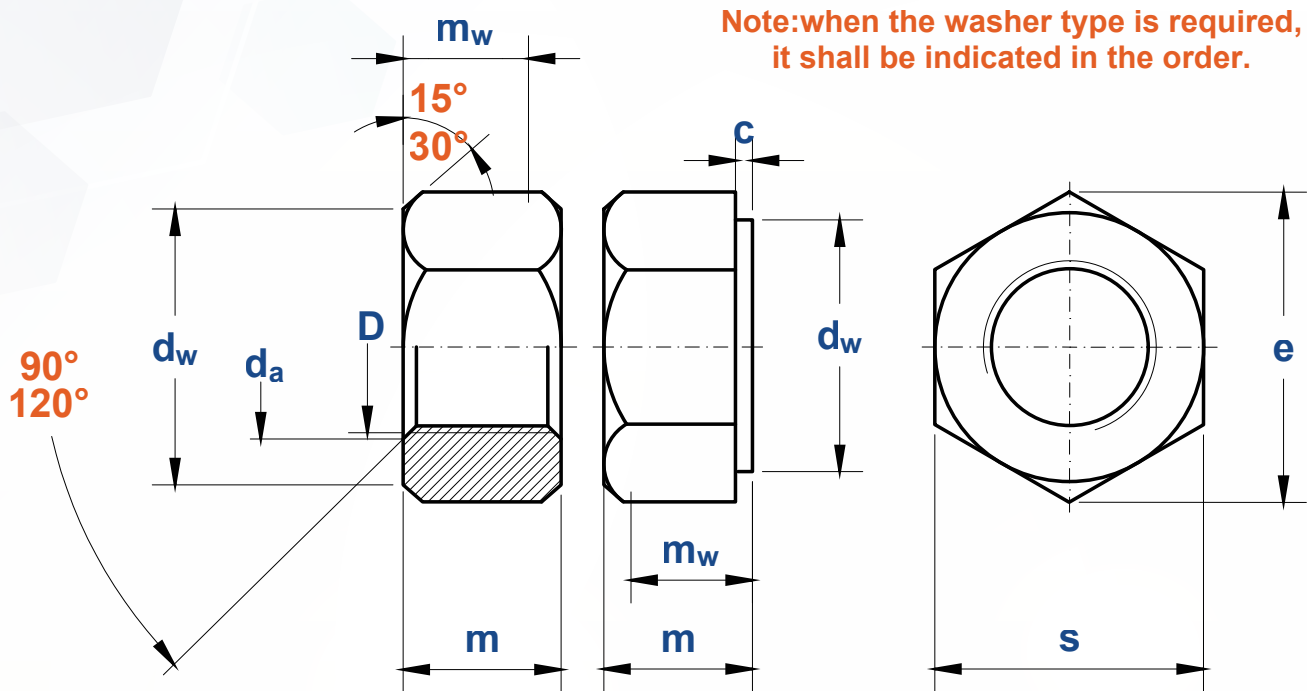




Thread Size D		M10	M12	(M14)	M16	M20	M24	M30	M36
P	Pitch	1.5	1.75	2	2	2.5	3	3.5	4
c	max	0.6	0.6	0.6	0.8	0.8	0.8	0.8	0.8
d _a	min	10	12	14	16	20	24	30	36
	max	10.8	13	15.1	17.3	21.6	25.9	32.4	38.9
d _w	min	14.6	16.6	19.6	22.5	27.7	33.2	42.7	51.1
e	min	17.77	20.03	23.35	26.75	32.95	39.55	50.85	60.79
m	max	8.4	10.8	12.8	14.8	18	21.5	25.6	31
	min	8.04	10.37	12.1	14.1	16.9	20.2	24.3	29.4
m _w	min	6.43	8.3	9.68	11.28	13.52	16.16	19.44	23.52
s	max	16	18	21	24	30	36	46	55
	min	15.73	17.73	20.67	23.67	29.16	35	45	53.8
Nominal stress area of standard test mandrel, mm ²		58	84.3	115	157	245	353	561	817
Ensure the load(N)	Property calss-5	28000	43000	58700	80000	137200	197600	314200	457500
	Property calss-6	32000	48900	66700	91100	159200	229500	364700	531000
	Property calss-8	41200	59800	81700	111500	208200	300000	476900	694500