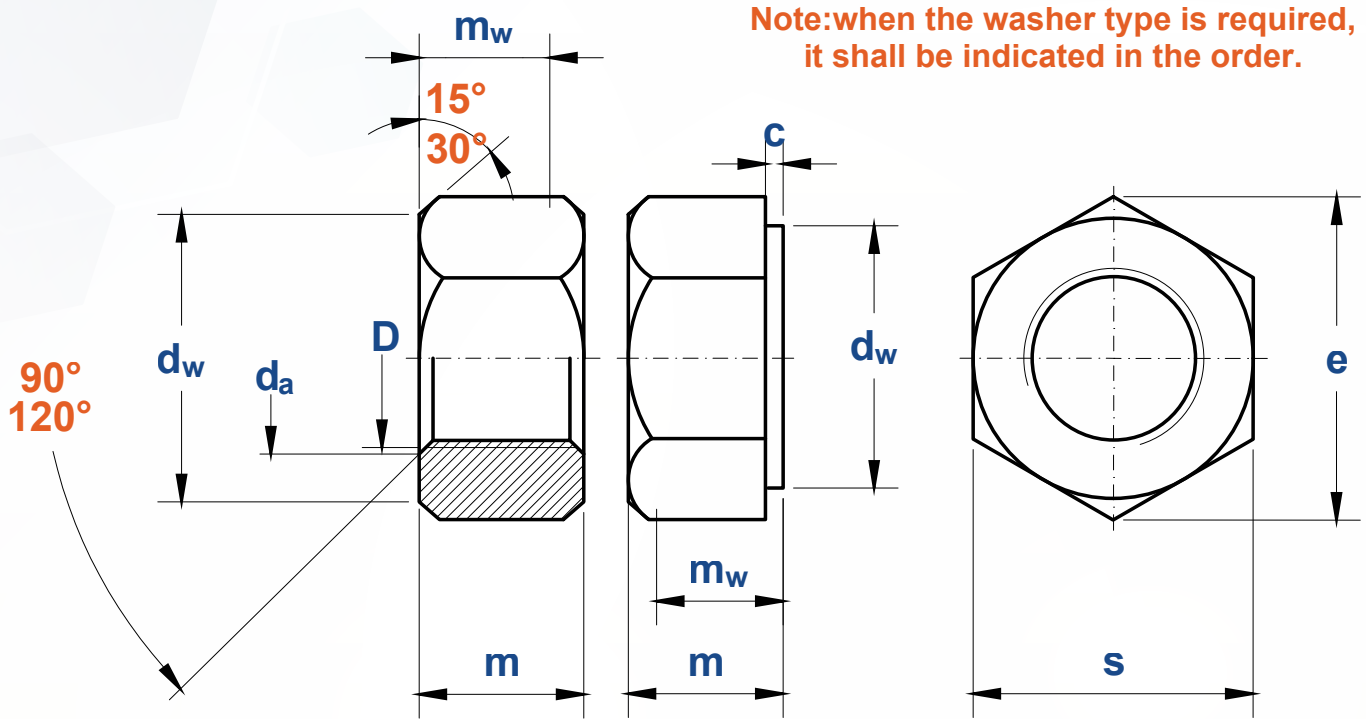




Thread Size D		(M12)	M16	M20	(M22)	M24	(M27)	M30	M36
P	Pitch	1.75	2	2.5	2.5	3	3	3.5	4
d _a	max	13	17.3	21.6	23.8	25.9	28.2	32.4	38.9
	min	12	16	20	22	24	27	30	36
d _w	min	19.2	24.9	31.4	33.3	38	42.8	46.5	55.9
e	min	22.78	29.56	37.29	39.55	45.2	50.85	55.37	66.44
m	max	10.8	14.8	18	19.4	21.5	23.8	25.6	31
	min	10.37	14.1	16.9	18.1	20.2	22.5	24.3	29.4
m _w	min	8.3	11.28	13.52	14.48	16.16	18	19.44	23.52
c	max	0.6	0.8	0.8	0.8	0.8	0.8	0.8	0.8
	min	0.15	0.2	0.2	0.2	0.2	0.2	0.2	0.2
s	max	21	27	34	36	41	46	50	60
	min	20.16	26.16	33	35	40	45	49	58.8
Nominal stress area of standard test mandrel, mm ²		84.3	157	245	303	353	459	561	817
Ensure the load(N)	6H or 6AZ	97800	182100	284200	351500	409500	532400	650800	947700