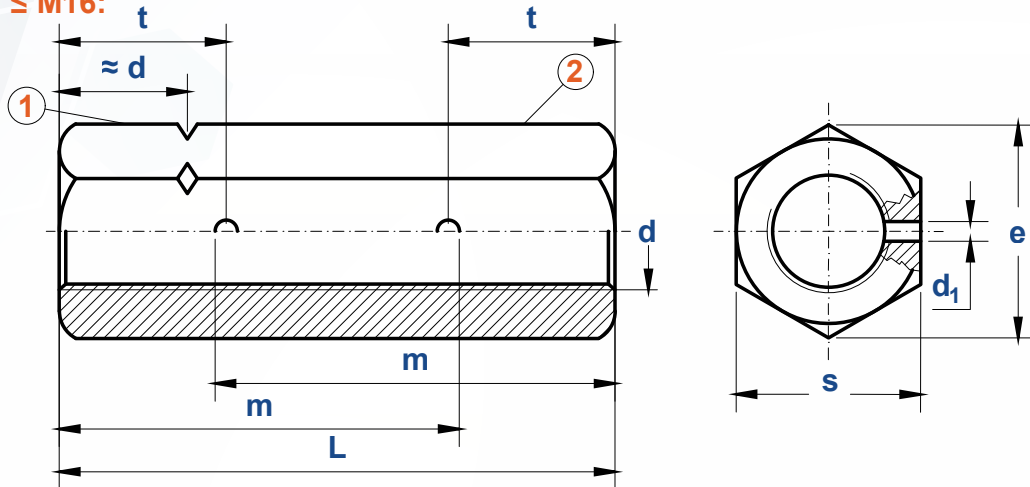
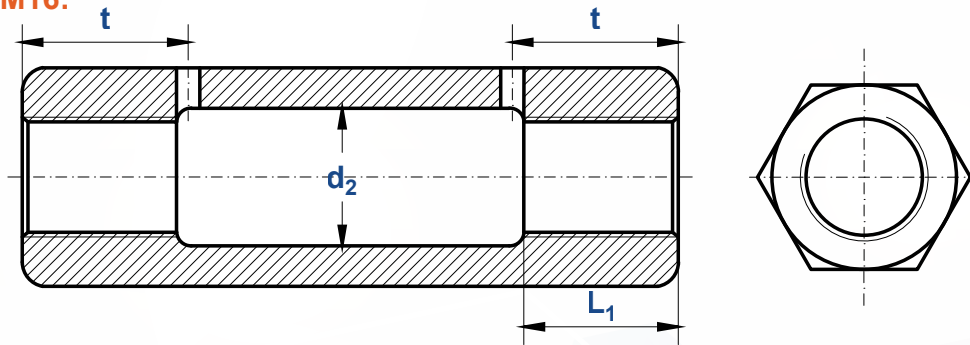


$d \leq M16$:



$d > M16$:



Screw Thread d		M6	M8	M10	M12	M16	M20	M24	M30
P	Pitch	1	1.25	1.5	1.75	2	2.5	3	3.5
d ₂		/	/	/	/	/	21	26	32
d ₁	max	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3
	min	3.7	3.7	3.7	3.7	3.7	3.7	3.7	3.7
L	Nominal Size	30	35	45	55	75	95	115	125
	max	30.5	35.8	45.8	55.8	75.8	95.8	115.8	126.2
	min	29.5	34.2	44.2	54.2	74.2	94.2	114.2	123.8
s	max	10	13	16	18	24	30	36	46
	min	9.78	12.73	15.73	17.73	23.67	29.16	35	45
m	≈	22.5	25	33	40	55	24	29	36
t	≈	9.5	12	14	17	22	26	31	38

①, End with a left-hand thread, optionally with L or with a groove that goes over the hexagonal corners.

②, End with right-hand thread