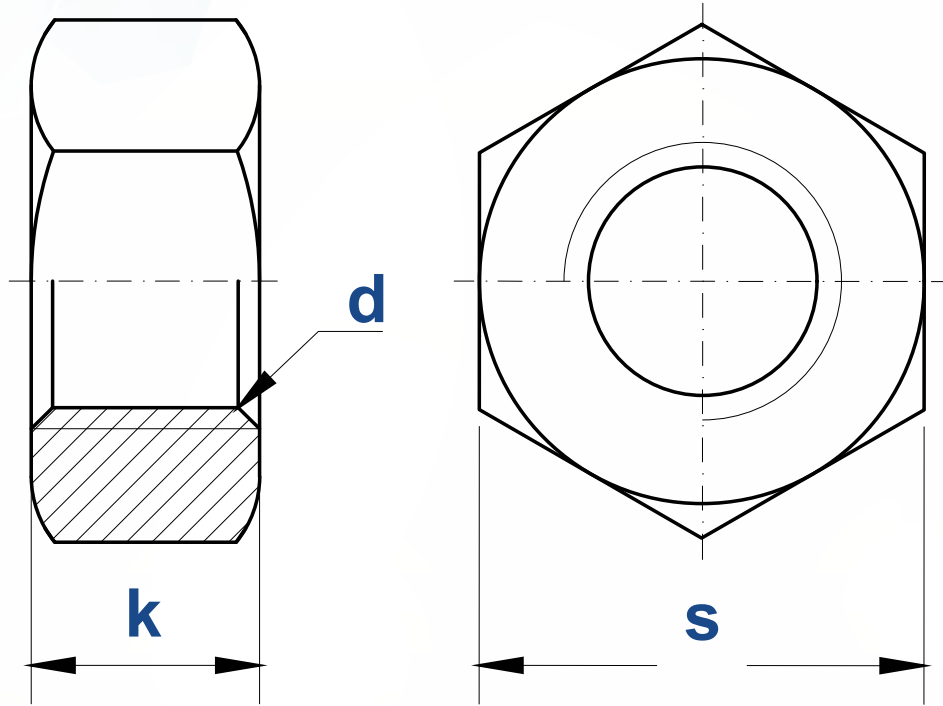




Screw Thread d		M12	M16	M20	M22	M24	M27	M30	M36
P	Pitch	1.75	2	2.5	2.5	3	3	3.5	4
k	max	10	13	16	18	20	22	24	29
	min	9.64	12.3	14.9	16.9	18.7	20.7	22.7	27.7
s	max	22	27	32	36	41	46	50	60
	min	21.16	26.16	31	35	40	45	49	58.8
per 1000 units ≈ kg		23.3	44.8	73.9	104	163	224	300	515