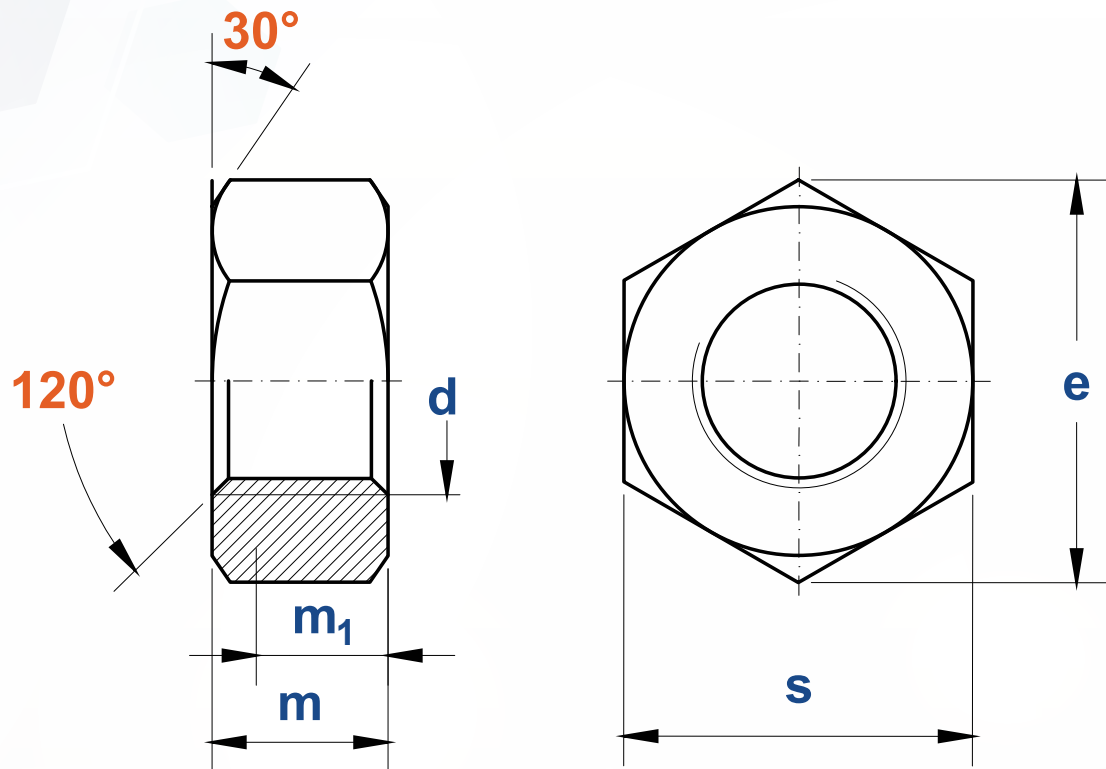




Thread Size d		M12	M16	M20	M22	M24	M27	M30	M36
P	Pitch	1.75	2	2.5	2.5	3	3	3.5	4
e	min	23.91	29.56	35.03	39.55	45.2	50.85	55.37	66.44
m	max=nominal size	10	13	16	18	20	22	24	29
	min	9.64	12.3	14.9	16.9	18.7	20.7	22.7	27.7
s	max=nominal size	22	27	32	36	41	46	50	60
	min	21.16	26.16	31	35	40	45	49	58.8
m₁	min	7.71	9.84	11.92	13.52	14.96	16.56	18.16	22.16
per 1000 units ≈ kg		23.3	44.8	73.9	104	163	224	300	515

①, Material:

Steel, Strength class: 10. Standard DIN EN 20898-2