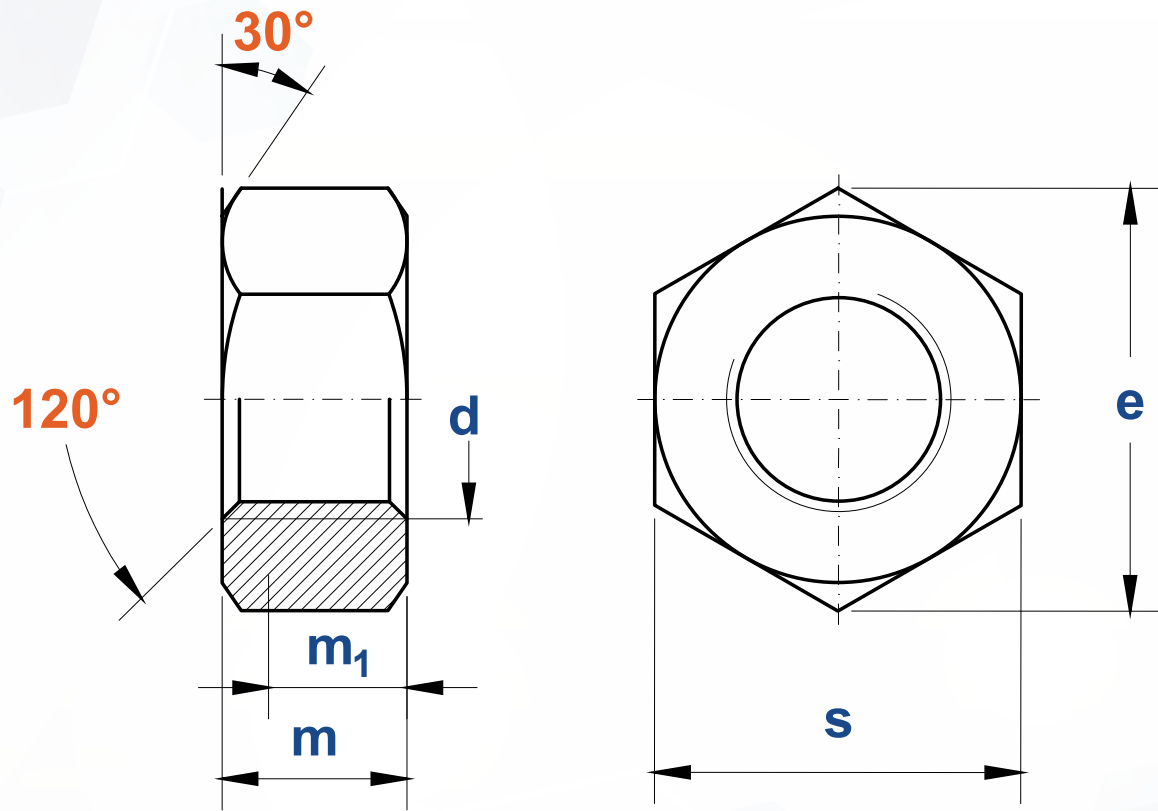




Thread Size d		M12	M16	M20	M22	M24	M27	M30	M36
P	Pitch	1.75	2	2.5	2.5	3	3	3.5	4
e	min	23.91	29.56	35.03	39.55	45.2	50.85	55.37	66.44
m	max=nominal size	10	13	16	18	19	22	24	29
	min	9.64	12.3	14.9	16.9	17.7	20.7	22.7	27.7
m ₁	min	7.71	9.84	11.92	13.52	14.16	16.56	18.16	22.16
s	max=nominal size	22	27	32	36	41	46	50	60
	min	21.16	26.16	31	35	40	45	49	58.8
per 1000 units≈kg		23.3	44.8	73.9	104	155	224	300	515