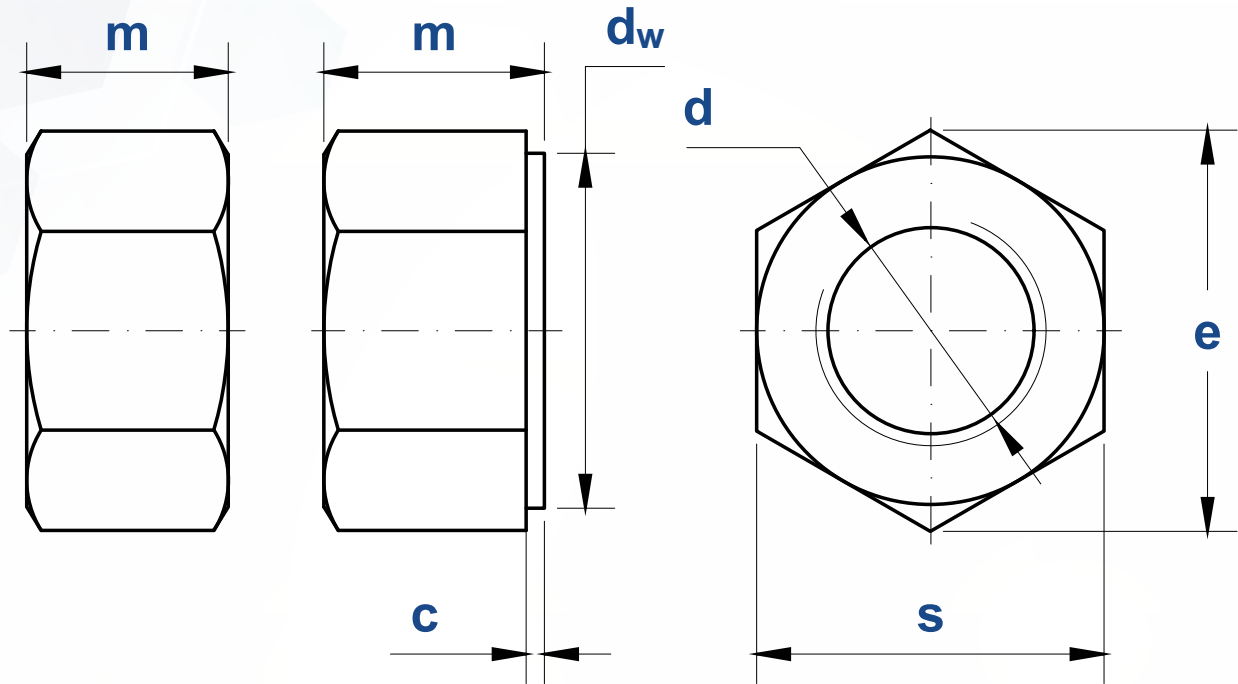
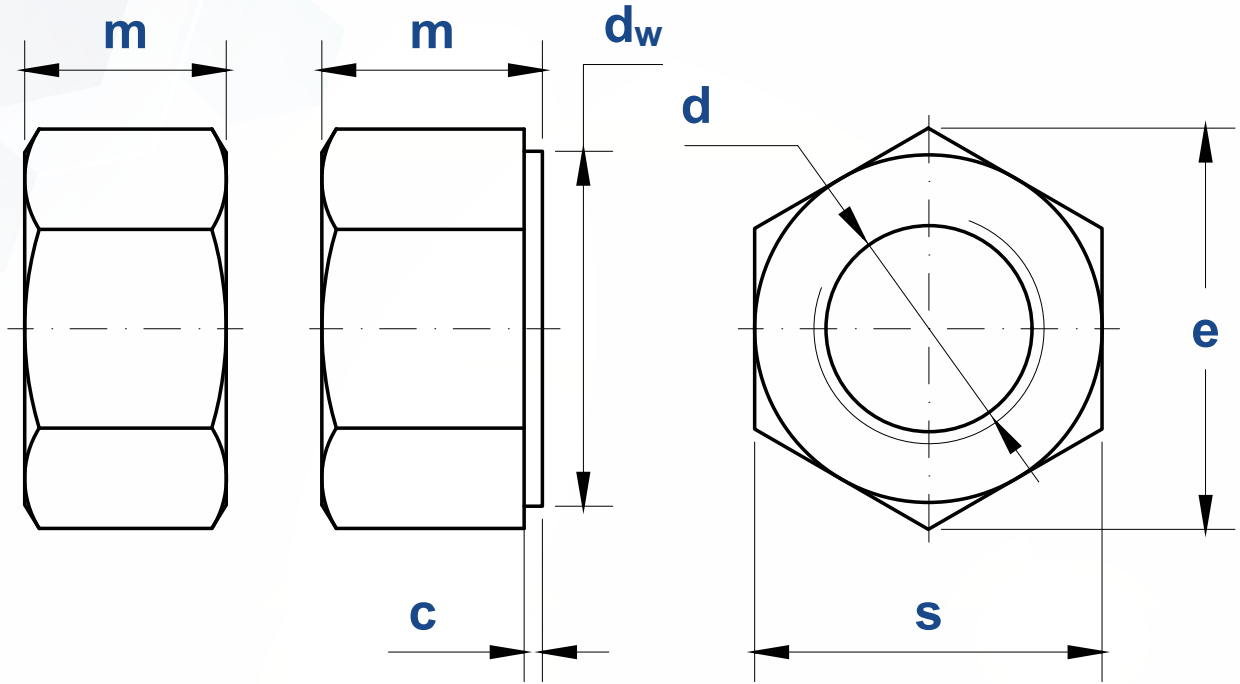




Thread Size d		M12	M14	M16	M20	M22	M24	M27	M30	M36
P	Pitch	1.75	2	2	2.5	2.5	3	3	3.5	4
s	max	21.00	24.00	27.00	34.00	36.00	41.00	46.00	50.00	60.00
	min	20.16	23.16	26.16	33.00	35.00	40.00	45.00	49.00	58.80
e	max	24.25	27.71	31.18	39.26	41.57	47.34	53.12	57.74	69.28
	min	22.78	26.17	29.56	37.29	39.55	45.20	50.85	55.37	66.44
m	max	12.3	14.3	17.1	20.7	23.6	24.2	27.5	30.7	36.6
	min	11.9	13.6	16.4	19.4	22.3	22.9	26.3	29.1	35.0
c	max	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
	min	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
d_w	min	19.2	22.0	24.9	31.4	33.3	38.0	42.8	45.6	55.9



Thread Size d		M42	M48	M56	M64	M72	M80	M90	M100
P	Pitch	4.5	5	5.5	6	6	6	6	6
s	max	70.00	80.00	90.00	100.00	110.00	120.00	135.00	150.00
	min	67.90	77.60	87.20	96.80	106.40	116.00	130.50	145.00
e	max	80.83	92.38	103.92	115.47	127.02	138.56	155.88	173.21
	min	77.41	88.46	99.41	110.35	121.30	132.24	148.77	165.30
m	max	42.0	48.0	56.0	64.0	72.0	80.0	90.0	100.0
	min	40.4	46.4	54.1	62.1	70.1	78.1	87.8	97.8
c	max	1.0	1.0	1.0	1.0	1.2	1.2	1.2	1.2
	min	0.5	0.5	0.5	0.5	0.6	0.6	0.6	0.6
d_w	min	64.5	73.7	82.8	92.0	101.1	110.2	124.0	137.8