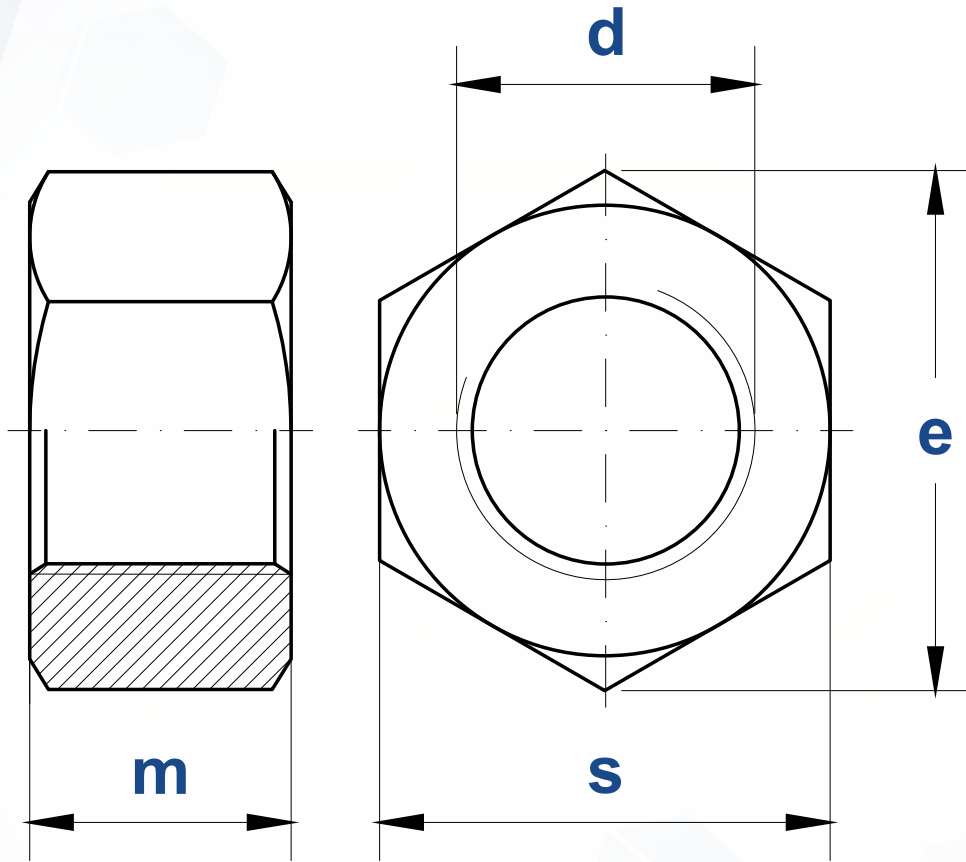




Thread Size d		M12	M16	M20	M22	M24	M27	M30	M36
P	Thread Pitch	1.75	2.00	2.50	2.50	3.00	3.00	3.50	4.00
s	max	21.00	27.00	34.00	36.00	41.00	46.00	50.00	60.00
	min	20.16	26.16	33.00	35.00	40.00	45.00	49.00	58.80
e	max	24.25	31.18	39.26	41.57	47.34	53.12	57.74	69.28
	min	22.78	29.56	37.29	39.55	45.20	50.85	55.37	66.44
m	max	12.3	17.1	20.7	23.6	24.2	27.6	30.7	36.6
	min	11.9	16.4	19.4	22.3	22.9	26.3	29.1	35.0

①, Chemical and mechanical properties of heavy hex nuts shall conform to ASTM A563M property classes.