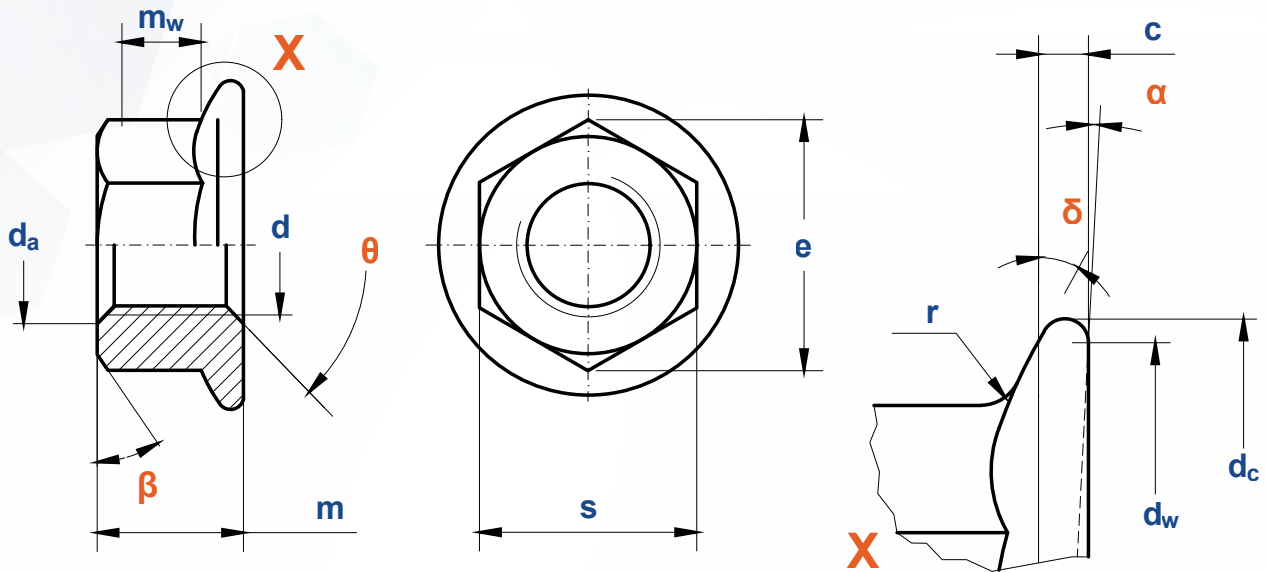




$\theta = 90^\circ \sim 120^\circ$
 $\beta = 15^\circ \sim 30^\circ$
 $\delta = 15^\circ \sim 25^\circ$
 $\alpha = 0.75^\circ \pm 0.75^\circ$

Contour of the edge is at the discretion of the manufacture.

Screw Thread d		M5	M6	M8	M10	M12	(M14)	M16	M20
P	Pitch	0.8	1	1.25	1.5	1.75	2	2	2.5
c	min	1	1.1	1.2	1.5	1.8	2.1	2.4	3
d _a	max	5.75	6.75	8.75	10.8	13	15.1	17.3	21.6
	min	5	6	8	10	12	14	16	20
d _c	max	11.8	14.2	17.9	21.8	26	29.9	34.5	42.8
d _w	min	9.8	12.2	15.8	19.6	23.8	27.6	31.9	39.9
e	min	8.79	11.05	14.38	16.64	20.03	23.36	26.75	32.95
m	max	5	6	8	10	12	14	16	20
	min	4.7	5.7	7.64	9.64	11.57	13.3	15.3	18.7
m _w	min	2.5	3.1	4.6	5.6	6.8	7.7	8.9	10.7
s	max	8	10	13	15	18	21	24	30
	min	7.78	9.78	12.73	14.73	17.73	20.67	23.67	29.16
r	max	0.3	0.4	0.5	0.6	0.7	0.9	1	1.2