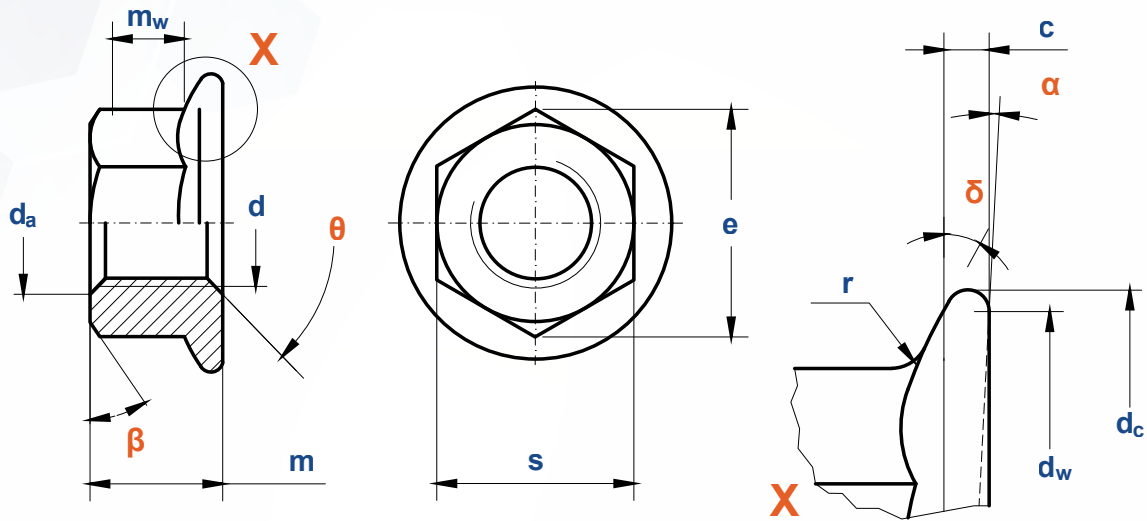




$\theta = 90^\circ \sim 120^\circ$
 $\beta = 15^\circ \sim 30^\circ$
 $\delta = 15^\circ \sim 25^\circ$
 $\alpha = 0.75^\circ \pm 0.75^\circ$

Contour of the edge is at the discretion of the manufacture.

Screw Thread d			M8	M10	M12	(M14)	M16	M20
P	Pitch	Fine thread, 1	1	1.25	1.25	1.5	1.5	1.5
		Fine thread, 2	/	(1)	(1.5)	/	/	/
c		min	1.2	1.5	1.8	2.1	2.4	3
d _a		max	8.75	10.8	13	15.1	17.3	21.6
		min	8	10	12	14	16	20
d _c		max	17.9	21.8	26	29.9	34.5	42.8
d _w		min	15.8	19.6	23.8	27.6	31.9	39.9
e		min	14.38	16.64	20.03	23.36	26.75	32.95
m		max	8	10	12	14	16	20
		min	7.64	9.64	11.57	13.3	15.3	18.7
m _w		min	4.6	5.6	6.8	7.7	8.9	10.7
s		max	13	15	18	21	24	30
		min	12.73	14.73	17.73	20.67	23.67	29.16
r		max	0.5	0.6	0.7	0.9	1	1.2