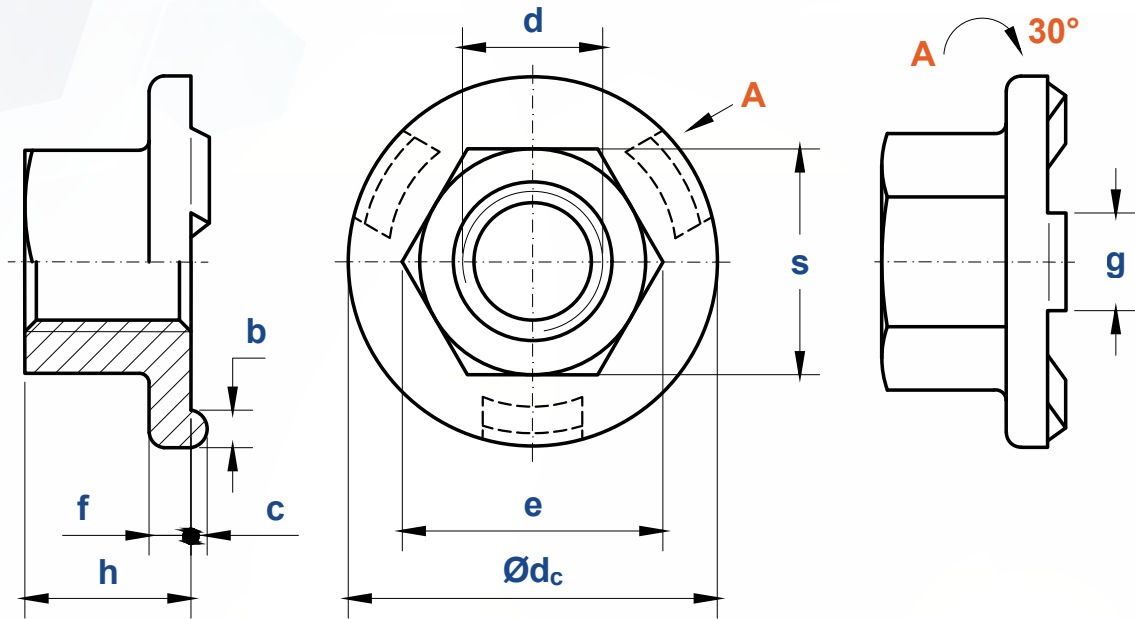




Thread Size d			M5	M6	M8	M10	M12	M14	M16
P	Coarse Thread Pitch		0.8	1	1.25	1.5	1.75	2	2
	Fine Thread Pitch		/	/	/	/	1.5	1.5	1.5
c	Nominal Size	±0.1	0.8	0.8	1	1.2	1.2	1.2	1.2
d _c	max		15.5	18.5	22.5	26.5	30.5	33.5	36.5
	min		14.5	17.5	21.5	25.5	29.5	32.5	35.5
e	min		8.2	10.6	13.6	16.9	19.4	22.4	25
	max		8.5	10.9	14	17.5	20	23	26
f	Nominal Size	±0.25	1.7	2	2.5	3	3	4	4
g	Nominal Size	±0.1	4	5	6	7	8	8	8
m	min		4.7	6.64	9.64	12.57	14.57	16.16	18.66
	max		5	7	10	13	15	17	19.5
s	max		8	10	13	16	18	21	24
	min		7.64	9.64	12.57	15.57	17.57	20.48	23.48
b	max=nominal size		2.2	2.7	2.7	2.95	3.2	3.45	3.7
	min		2	2.5	2.5	2.75	3	3.25	3.5
per 1000 units≈kg			/	5.7	12.2	21.8	29.4	45.8	/