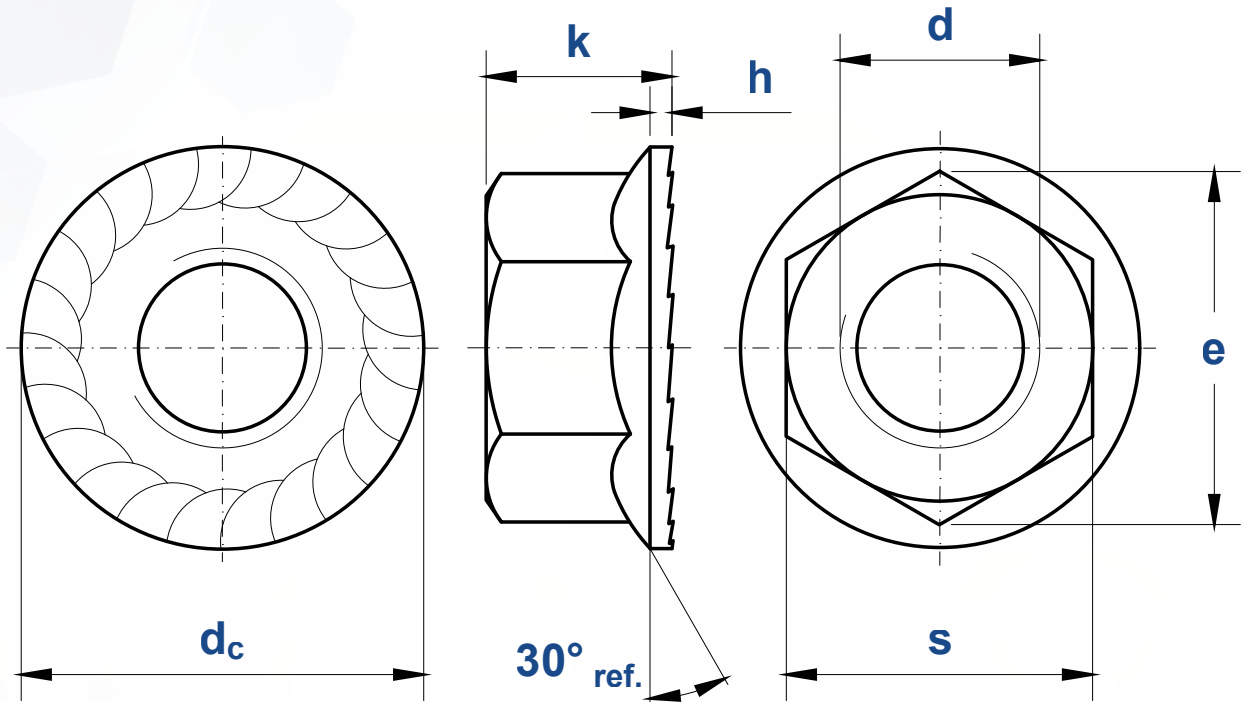




Thread Size d		6#	8#	10#	12#	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4
d		0.1380	0.1640	0.1900	0.2160	0.2500	0.3125	0.3750	0.4375	0.5000	0.5625	0.6250	0.7500
PP	UNC	32	32	24	24	20	18	16	14	13	12	11	10
	UNF	40	36	32	28	28	24	24	20	20	18	18	16
s	max	0.312	0.344	0.375	0.438	0.438	0.500	0.562	0.688	0.750	0.875	0.938	1.125
	min	0.302	0.334	0.365	0.428	0.428	0.489	0.551	0.675	0.736	0.861	0.922	1.088
e	max	0.361	0.397	0.433	0.505	0.505	0.577	0.650	0.794	0.866	1.010	1.083	1.299
	min	0.342	0.381	0.416	0.488	0.488	0.557	0.628	0.768	0.840	0.982	1.051	1.240
d_c	max	0.422	0.469	0.500	0.594	0.594	0.680	0.750	0.937	1.031	1.188	1.281	1.500
	min	0.408	0.452	0.480	0.574	0.574	0.660	0.728	0.910	1.000	1.155	1.248	1.460
k	max	0.171	0.203	0.219	0.236	0.236	0.283	0.347	0.395	0.458	0.506	0.569	0.675
	min	0.156	0.187	0.203	0.222	0.222	0.268	0.330	0.375	0.437	0.483	0.545	0.627
h	min	0.02	0.02	0.03	0.04	0.04	0.04	0.04	0.04	0.05	0.05	0.05	0.06