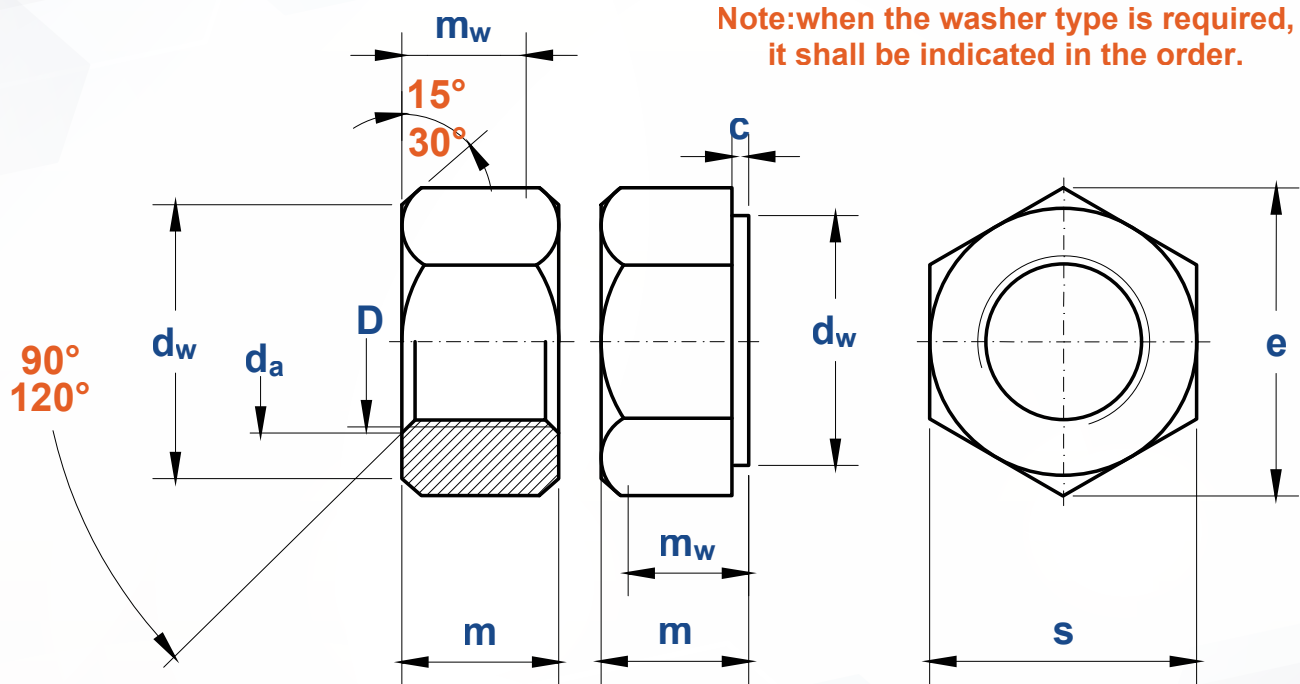




Thread Size D			M8	M10	M12	(M14)	M16	(M18)	M20	(M22)	M24	(M27)	M30	(M33)	M36
P	Pitch	Fine thread-1	1	1	1.5	1.5	1.5	1.5	1.5	1.5	2	2	2	2	3
		Fine thread-2	-	(1.25)	(1.25)	-	-	-	(2)	-	-	-	-	-	-
c	max		0.6	0.6	0.6	0.6	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
	min		0.15	0.15	0.15	0.15	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
d _a	max		8.75	10.8	13	15.1	17.3	19.5	21.6	23.7	25.9	29.1	32.4	35.6	38.9
	min		8	10	12	14	16	18	20	22	24	27	30	33	36
d _w	min		11.63	14.63	16.63	19.64	22.49	24.85	27.7	31.35	33.25	38	42.75	46.55	51.11
e	min		14.38	17.77	20.03	23.36	26.75	29.56	32.95	37.29	39.55	45.2	50.85	55.37	60.79
m	max		7.5	9.3	12	14.1	16.4	17.6	20.3	21.8	23.9	26.7	28.6	32.5	34.7
	min		7.14	8.94	11.57	13.4	15.7	16.9	19	20.5	22.6	25.4	27.3	30.9	33.1
m _w	min		5.71	7.15	9.26	10.72	12.56	13.52	15.2	16.4	18.08	20.32	21.84	24.72	26.48
s	max=nominal size		13	16	18	21	24	27	30	34	36	41	46	50	55
	min		12.73	15.73	17.73	20.67	23.67	26.16	29.16	33	35	40	45	49	53.8