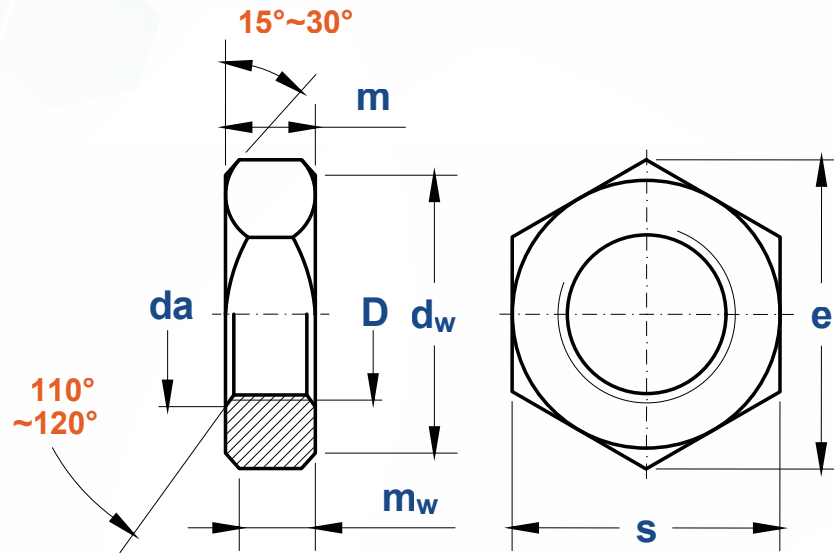




Thread Size D		M1.6	M2	M2.5	M3	(M3.5)	M4	M5	M6	M8	M10	M12	(M14)	M16	(M18)	M20
P	Pitch	0.35	0.4	0.45	0.5	0.6	0.7	0.8	1	1.25	1.5	1.75	2	2	2.5	2.5
da	max	1.84	2.3	2.9	3.45	4	4.6	5.75	6.75	8.75	10.8	13	15.1	17.3	19.5	21.6
	min	1.6	2.0	2.5	3.0	3.5	4.0	5.0	6.0	8.0	10.0	12.0	14.0	16.0	18.0	20.0
dw	min	2.4	3.1	4.1	4.6	5.1	5.9	6.9	8.9	11.6	14.6	16.6	19.6	22.5	24.9	27.7
e	min	3.41	4.32	5.45	6.01	6.58	7.66	8.79	11.05	14.38	17.77	20.03	23.36	26.75	29.56	32.95
m	max	1.00	1.20	1.60	1.80	2.00	2.20	2.70	3.2	4.0	5.0	6.0	7.00	8.00	9.00	10.0
	min	0.75	0.95	1.35	1.55	1.75	1.95	2.45	2.9	3.7	4.7	5.7	6.42	7.42	8.42	9.1
mw	min	0.6	0.8	1.1	1.2	1.4	1.6	2	2.3	3	3.8	4.6	5.1	5.9	6.7	7.3
s	max=nominal size	3.20	4.00	5.00	5.50	6.00	7.00	8.00	10.00	13.00	16.00	18.00	21.00	24.00	27.00	30.00
	min	3.02	3.82	4.82	5.32	5.82	6.78	7.78	9.78	12.73	15.73	17.73	20.67	23.67	26.16	29.16

Thread Size D		(M22)	M24	(M27)	M30	(M33)	M36	(M39)	M42	(M45)	M48	(M52)	M56	(M60)	M64
P	Pitch	2.5	3	3	3.5	3.5	4	4	4.5	4.5	5	5	5.5	5.5	6
da	max	23.7	25.9	29.1	32.4	35.6	38.9	42.1	45.4	48.6	51.8	56.2	60.5	64.8	69.1
	min	22.0	24.0	27.0	30.0	33.0	36.0	39.0	42.0	45.0	48.0	52.0	56.0	60.0	64.0
dw	min	31.4	33.2	38	42.8	46.6	51.1	55.9	60	64.7	69.5	74.2	78.7	83.4	88.2
e	min	37.29	39.55	45.2	50.85	55.37	60.79	66.44	71.3	76.95	82.6	88.25	93.56	99.21	104.86
m	max	11.0	12.0	13.5	15.0	16.5	18.0	19.5	21.0	22.5	24.0	26.0	28.0	30.0	32.0
	min	9.9	10.9	12.4	13.9	15.4	16.9	18.2	19.7	21.2	22.7	24.7	26.7	28.7	30.4
mw	min	7.9	8.7	9.9	11.1	12.3	13.5	14.6	15.8	17	18.2	19.8	21.4	23	24.3
s	max=nominal size	34.00	36.00	41.00	46.00	50.00	55.00	60.00	65.00	70.00	75.00	80.00	85.00	90.00	95.00
	min	33.00	35.00	40.00	45.00	49.00	53.80	58.80	63.10	68.10	73.10	78.10	82.80	87.80	92.80