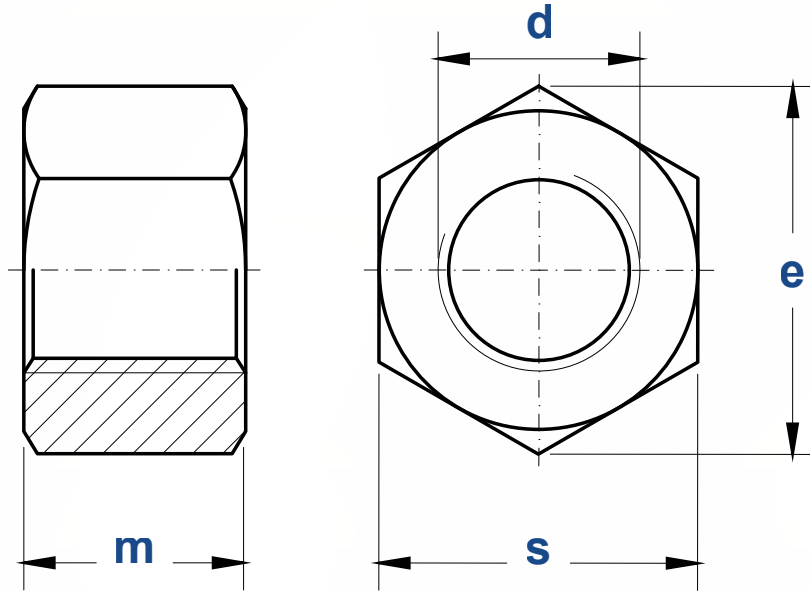




Screw Thread d		M3	M4	M5	M6	M8	M10	M12	M16
P	Pitch	0.5	0.7	0.8	1	1.25	1.5	1.75	2
m	max	2.4	3.2	4.7	5.2	6.8	8.4	10.8	14.8
	min	2.15	2.9	4.4	4.9	6.44	8.04	10.37	14.1
s	max=nominal size	5.5	7	8	10	13	16	18	24
	min	5.32	6.78	7.78	9.78	12.73	15.73	17.73	23.67
Tightening torque/Nm		0.1	0.25	0.5	0.8	1.8	3.5	6	12
e	min	6.01	7.66	8.79	11.05	14.38	17.77	20.03	26.75