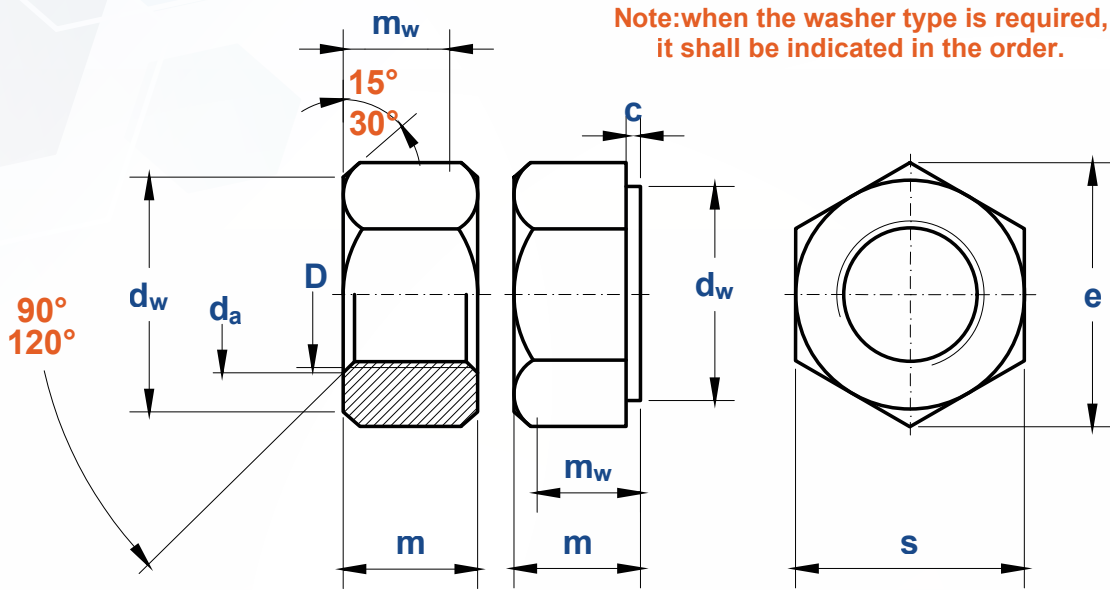




Thread Size D		M8 x1	M10 x1	(M10) x1.25	M12 x1.5	(M12) x1.25	(M14) x1.5	M16 x1.5	(M18) x1.5	M20 x1.5	(M20) x2	(M22) x1.5	M24 x2
P	Pitch	1	1	1.25	1.5	1.25	1.5	1.5	1.5	1.5	2	1.5	2
c	max	0.6	0.6	0.6	0.6	0.6	0.6	0.8	0.8	0.8	0.8	0.8	0.8
	min	0.15	0.15	0.15	0.15	0.15	0.15	0.2	0.2	0.2	0.2	0.2	0.2
d _a	max	8.75	10.8	10.8	13	13	15.1	17.3	19.5	21.6	21.6	23.7	25.9
	min	8	10	10	12	12	14	16	18	20	20	22	24
d _w	min	11.63	14.63	14.63	16.63	16.63	19.64	22.49	24.85	27.7	27.7	31.35	33.25
e	min	14.38	17.77	17.77	20.03	20.03	23.36	26.75	29.56	32.95	32.95	37.29	39.55
m	max	6.8	8.4	8.4	10.8	10.8	12.8	14.8	15.8	18	18	19.4	21.5
	min	6.44	8.04	8.04	10.37	10.37	12.1	14.1	15.1	16.9	16.9	18.1	20.2
m _w	min	5.15	6.43	6.43	8.3	8.3	9.68	11.28	12.08	13.52	13.52	14.48	16.16
s	max=nominal size	13	16	16	18	18	21	24	27	30	30	34	36
	min	12.73	15.73	15.73	17.73	17.73	20.67	23.67	26.16	29.16	29.16	33	35

Thread Size D		(M27) x2	(M30) x2	(M33) x2	M36 x2	(M39) x2	M42 x2	(M45) x2	M48 x2	(M52) x2	M56 x2	(M60) x2	M64 x2
P	Pitch	2	2	2	3	3	3	3	3	4	4	4	4
c	max	0.8	0.8	0.8	0.8	1	1	1	1	1	1	1	1
	min	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3
d _a	max	29.1	32.4	35.6	38.9	42.1	45.4	48.6	51.8	56.2	60.5	64.8	69.1
	min	27	30	33	36	39	42	45	48	52	56	60	64
d _w	min	38	42.75	46.55	51.11	55.86	59.95	64.7	69.45	74.2	78.66	83.41	88.16
e	min	45.2	50.85	55.37	60.79	66.44	71.3	76.95	82.6	88.25	93.56	99.21	104.86
m	max	23.8	25.6	28.7	31	33.4	34	36	38	42	45	48	51
	min	22.5	24.3	27.4	29.4	31.8	32.4	34.4	36.4	40.4	43.4	46.4	49.1
m _w	min	18	19.44	21.92	23.52	25.44	25.92	27.52	29.12	32.32	34.72	37.12	39.28
s	max=nominal size	41	46	50	55	60	65	70	75	80	85	90	95
	min	40	45	49	53.8	58.8	63.1	68.1	73.1	78.1	82.8	87.8	92.8

① Non-preferred specifications in " () "