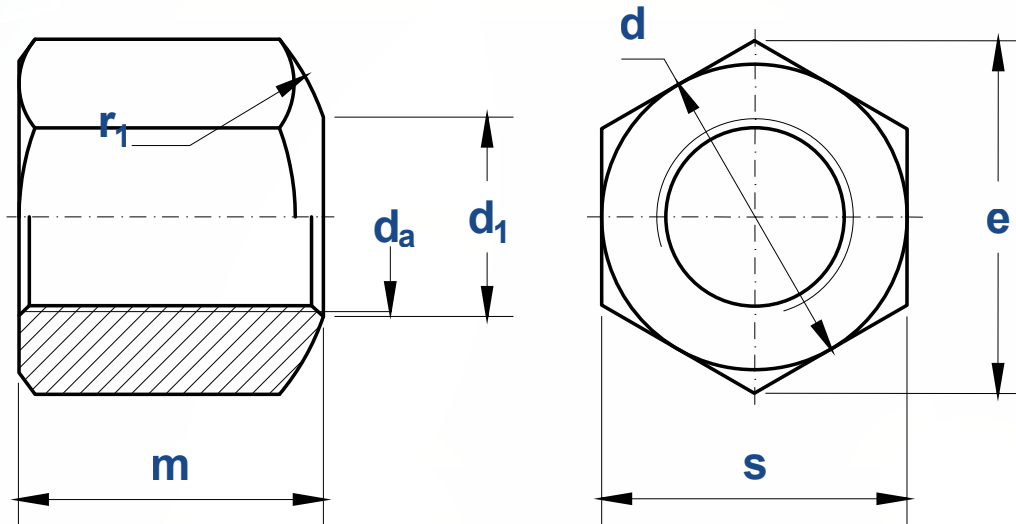




Thread Size d		M6	M8	M10	M12	M16	M20	M24	M30	M36	M42	M48
P	Pitch	1	1.25	1.5	1.75	2	2.5	3	3.5	4	4.5	5
d ₁	max=nominal size	7	9	11.5	14	18	22	26	32	38	44	52
	min	6.64	8.64	11.07	13.57	17.57	21.48	25.48	31.38	37.38	43.38	51.26
d _a	max	7	9	11	13	17	21	25	31	37	43	50
e	min	11.05	14.38	17.77	20.03	26.75	33.53	39.98	51.28	61.31	72.61	83.91
m	Nominal Size	9	12	15	18	24	30	36	45	54	63	72
	max	9.29	12.35	15.35	18.35	24.42	30.42	36.5	45.5	54.6	63.6	72.6
	min	8.71	11.65	14.65	17.65	23.58	29.58	35.5	44.5	53.4	62.4	71.4
r ₁		9	11	15	17	22	27	32	41	50	58	67
s	max	10	13	16	18	24	30	36	46	55	65	75
	min	9.78	12.73	15.73	17.73	23.67	29.67	35.38	45.38	54.26	64.26	74.26
per 1000 units ≈ kg		5	9.6	21	31.5	61	120	206	419	715	1170	1800