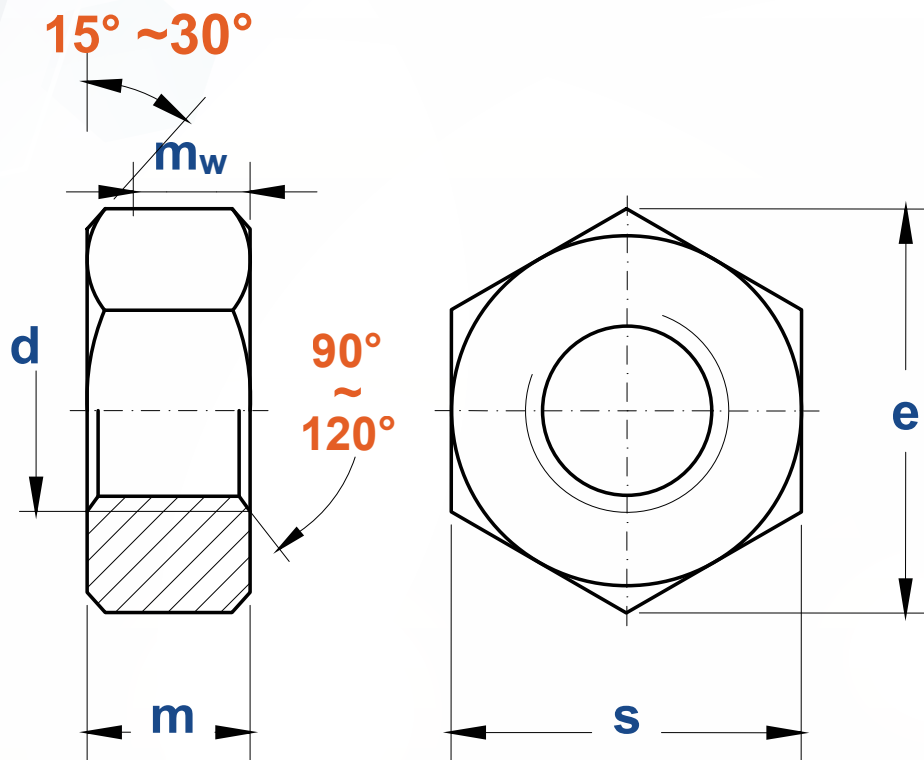
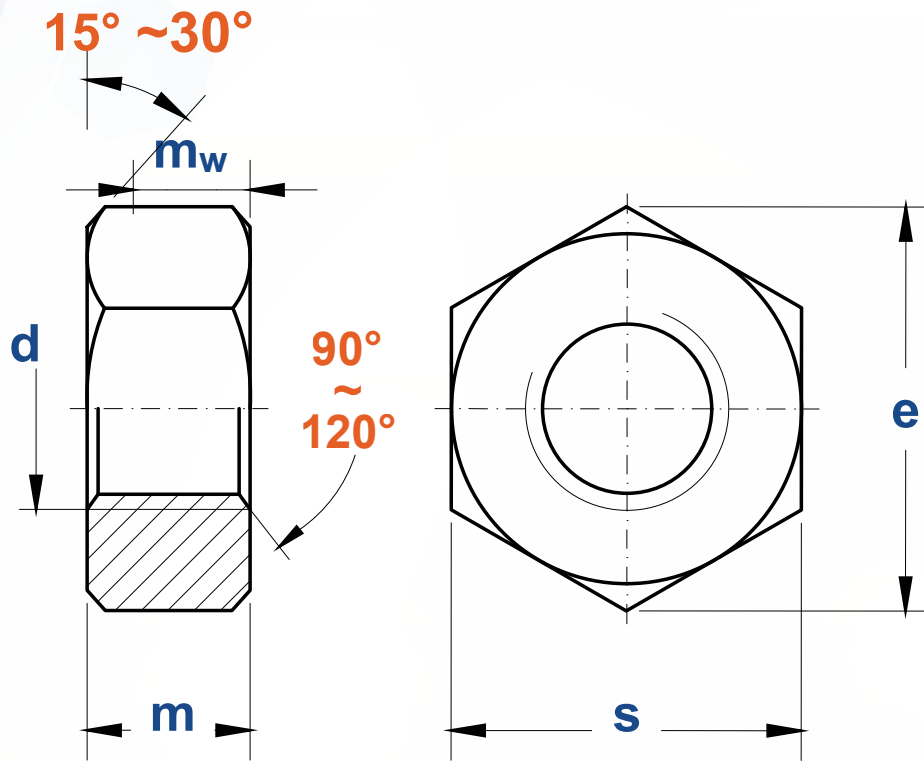




Screw Thread d			M8	M10	M12	(M14)	M16	(M18)	M20	(M22)	M24	(M27)	M30
P	Pitch	Fine thread, 1	1	1	1.5	1.5	1.5	1.5	1.5	2	2	2	2
		Fine thread, 2	/	(1.25)	(1.25)	/	/	/	(2)	(1.5)	/	/	/
e	min		14.38	17.77	20.03	23.36	26.75	29.56	32.95	37.29	39.55	45.2	50.85
m	max		4	5	6	7	8	9	10	11	12	13.5	15
	min		3.7	4.7	5.7	6.42	7.42	8.42	9.1	9.9	10.9	12.4	13.9
m_w	min		2.96	3.76	4.56	5.14	5.94	6.74	7.28	7.92	8.72	9.92	11.12
s	max=nominal size		13	16	18	21	24	27	30	34	36	41	46
	min		12.73	15.73	17.73	20.67	23.67	26.16	29.16	33	35	40	45



Screw Thread d			(M33)	M36	(M39)	M42	(M45)	M48	(M52)	M56	(M60)	M64
P	Pitch	Fine thread, 1	2	3	3	3	3	3	4	4	4	4
		Fine thread, 2	/	/	/	/	/	/	/	/	/	/
e	min		55.37	60.79	66.44	71.3	76.95	82.6	88.25	93.56	99.21	104.86
m	max		16.5	18	19.5	21	22.5	24	26	28	30	32
	min		15.4	16.9	18.2	19.7	21.2	22.7	24.7	26.7	28.7	30.4
m _w	min		12.32	13.52	14.56	15.76	16.96	18.16	19.76	21.36	22.96	24.32
s	max=nominal size		50	55	60	65	70	75	80	85	90	95
	min		49	53.8	58.8	63.1	68.1	73.1	78.1	82.8	87.8	92.8