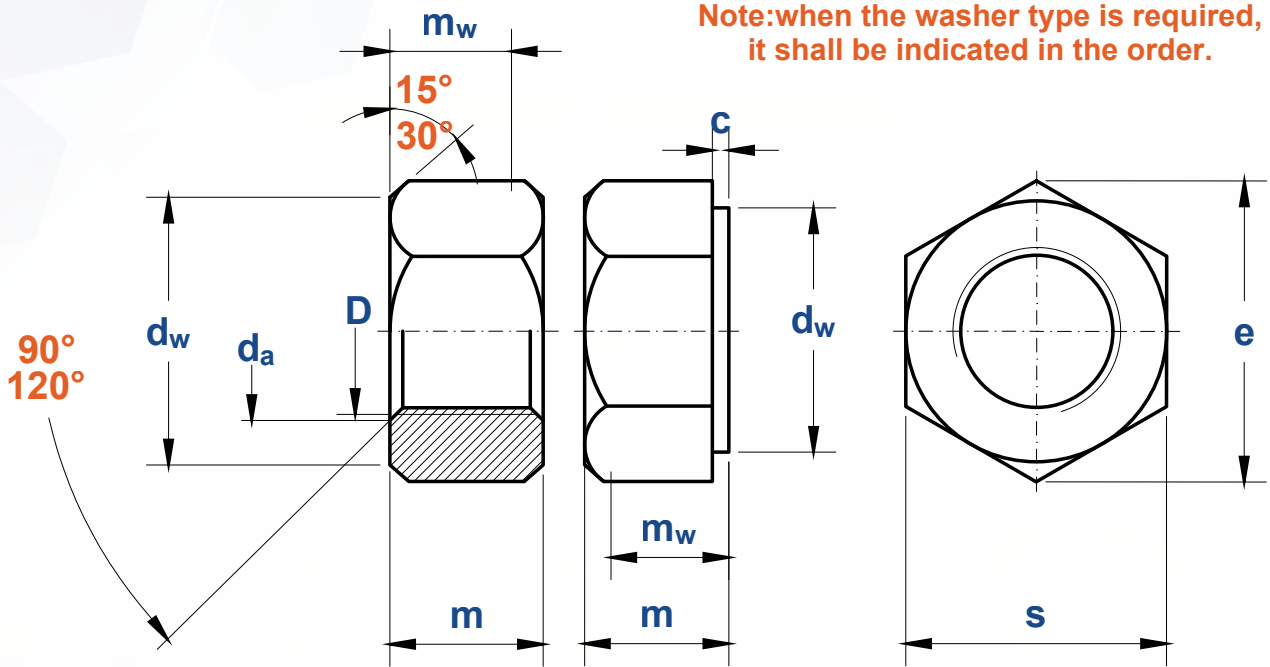
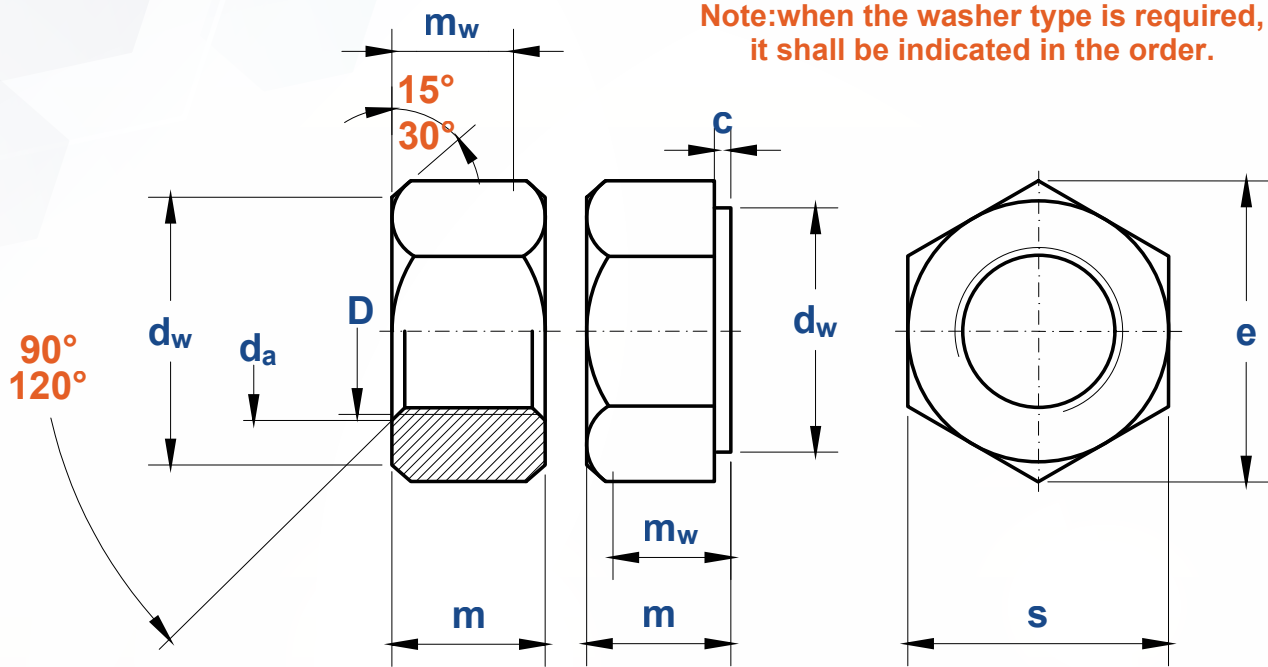




Thread Size D		M1.6	M2	M2.5	M3	(M3.5)	M4	M5	M6	M8	M10	M12	(M14)	M16	(M18)	M20
P	Pitch	0.35	0.4	0.45	0.5	0.6	0.7	0.8	1	1.25	1.5	1.75	2	2	2.5	2.5
c	max	0.2	0.2	0.3	0.4	0.4	0.4	0.5	0.5	0.6	0.6	0.6	0.6	0.8	0.8	0.8
	min	0.1	0.1	0.1	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.2	0.2	0.2
d _a	max	1.84	2.3	2.9	3.45	4.0	4.6	5.75	6.75	8.75	10.8	13	15.1	17.3	19.5	21.6
	min	1.6	2.0	2.5	3.0	3.5	4.0	5.0	6.0	8.0	10.0	12.0	14.0	16.0	18.0	20.0
d _w	min	2.4	3.1	4.1	4.6	5.0	5.9	6.9	8.9	11.6	14.6	16.6	19.6	22.5	24.9	27.7
e	min	3.41	4.32	5.45	6.01	6.58	7.66	8.79	11.05	14.38	17.77	20.03	23.36	26.75	29.56	32.95
m	max	1.3	1.6	2	2.4	2.8	3.2	4.7	5.2	6.8	8.4	10.8	12.8	14.8	15.8	18
	min	1.05	1.35	1.75	2.15	2.55	2.9	4.4	4.9	6.44	8.04	10.37	12.1	14.1	15.1	16.9
m _w	min	0.8	1.1	1.4	1.7	2	2.3	3.5	3.9	5.2	6.4	8.3	9.7	11.3	12.1	13.5
s	max=nominal size	3.2	4	5	5.5	6	7	8	10	13	16	18	21	24	27	30
	min	3.02	3.82	4.82	5.32	5.82	6.78	7.78	9.78	12.73	15.73	17.73	20.67	23.67	26.16	29.16



Thread Size D		(M22)	M24	(M27)	M30	(M33)	M36	(M39)	M42	(M45)	M48	(M52)	M56	(M60)	M64
P	Pitch	2.5	3	3	3.5	3.5	4	4	4.5	4.5	5	5	5.5	5.5	6
c	max	0.8	0.8	0.8	0.8	0.8	0.8	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
	min	0.2	0.2	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3
d _a	max	23.7	25.9	29.1	32.4	35.6	38.9	42.1	45.4	48.6	51.8	56.2	60.5	64.8	69.1
	min	22.0	24.0	27.0	30.0	33.0	36.0	39.0	42.0	45.0	48.0	52.0	56.0	60.0	64.0
d _w	min	31.4	33.3	38.0	42.8	46.6	51.1	55.9	60.0	64.7	69.5	74.2	78.7	83.4	88.2
e	min	37.29	39.55	45.2	50.85	55.37	60.79	66.44	71.3	76.95	82.6	88.25	93.56	99.21	104.86
m	max	19.4	21.5	23.8	25.6	28.7	31	33.4	34	36	38	42	45	48	51
	min	18.1	20.2	22.5	24.3	27.4	29.4	31.8	32.4	34.4	36.4	40.4	43.4	46.4	49.1
m _w	min	14.5	16.2	18	19.4	21.9	23.5	25.4	25.9	27.5	29.1	32.3	34.7	37.1	39.3
s	max=nominal size	34	36	41	46	50	55	60	65	70	75	80	85	90	95
	min	33	35	40	45	49	53.8	58.8	63.1	68.1	73.1	78.1	82.8	87.8	92.8