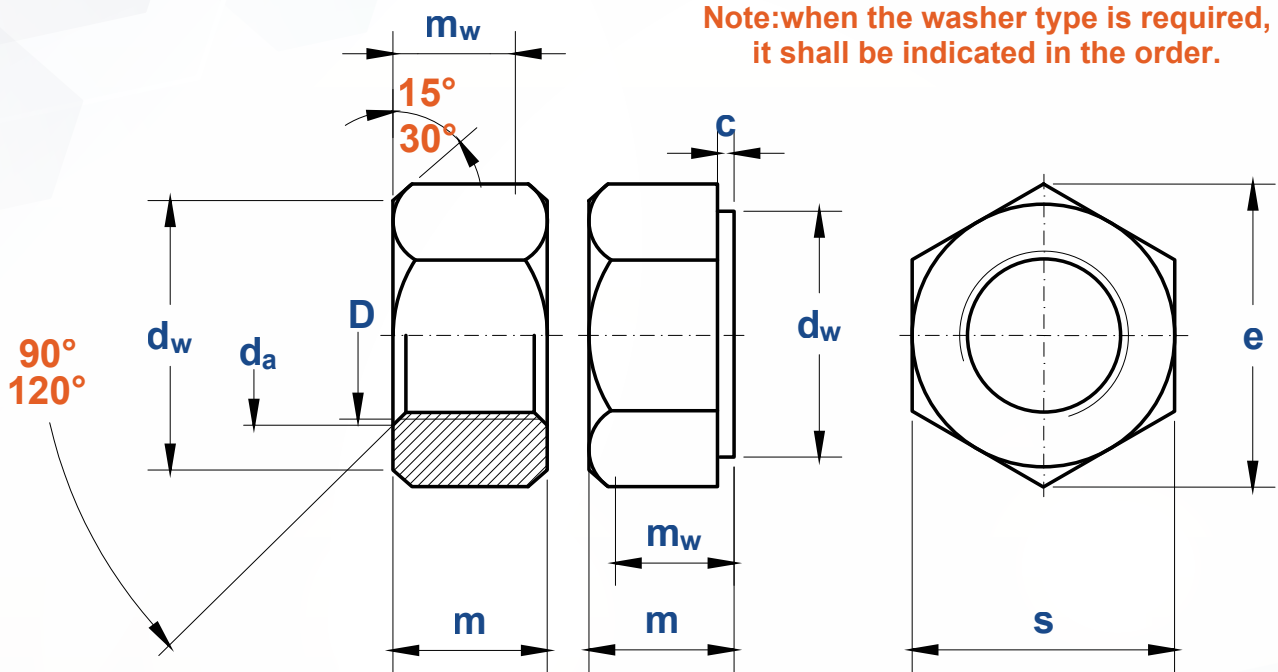
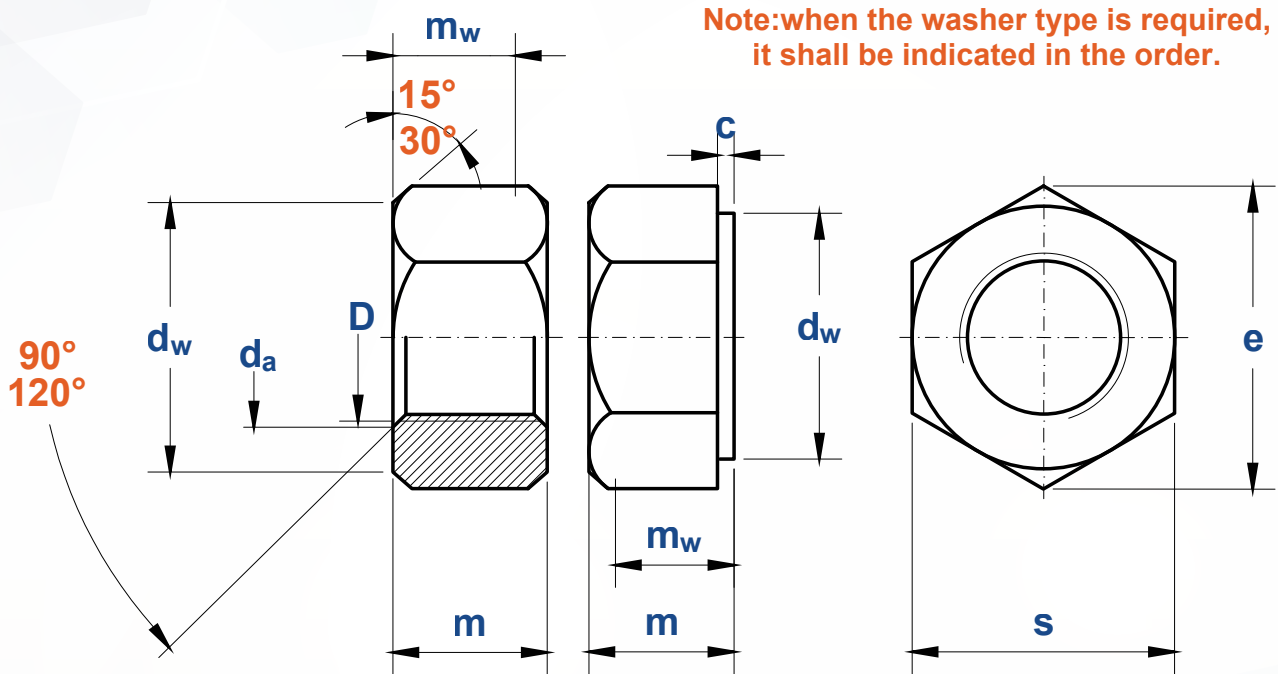




Thread Size D		M1.6	M2	M2.5	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24	M30	M36
P	Pitch	0.35	0.4	0.45	0.5	0.7	0.8	1	1.25	1.5	1.75	2	2.5	3	3.5	4
c	max	0.2	0.2	0.3	0.4	0.4	0.5	0.5	0.6	0.6	0.6	0.8	0.8	0.8	0.8	0.8
	min	0.1	0.1	0.1	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.2	0.2	0.2	0.2	0.2
d _a	max	1.84	2.3	2.9	3.45	4.6	5.75	6.75	8.75	10.8	13	17.3	21.6	25.9	32.4	38.9
	min	1.6	2	2.5	3	4	5	6	8	10	12	16	20	24	30	36
d _w	min	2.4	3.1	4.1	4.6	5.9	6.9	8.9	11.6	14.6	16.6	22.5	27.7	33.3	42.8	51.1
e	min	3.41	4.32	5.45	6.01	7.66	8.79	11.05	14.38	17.77	20.03	26.75	32.95	39.55	50.85	60.79
m	max	1.3	1.6	2	2.4	3.2	4.7	5.2	6.8	8.4	10.8	14.8	18	21.5	25.6	31
	min	1.05	1.35	1.75	2.15	2.9	4.4	4.9	6.44	8.04	10.37	14.1	16.9	20.2	24.3	29.4
m _w	min	0.8	1.1	1.4	1.7	2.3	3.5	3.9	5.2	6.4	8.3	11.3	13.5	16.2	19.4	23.5
s	max=nominal size	3.2	4	5	5.5	7	8	10	13	16	18	24	30	36	46	55
	min	3.02	3.82	4.82	5.32	6.78	7.78	9.78	12.73	15.73	17.73	23.67	29.16	35	45	53.8



Thread Size D		M42	M48	M56	M64	(M3.5)	(M14)	(M18)	(M22)	(M27)	(M33)	(M39)	(M45)	(M52)	(M60)
P	Pitch	4.5	5	5.5	6	0.6	2	2.5	2.5	3	3.5	4	4.5	5	5.5
c	max	1.0	1.0	1.0	1.0	0.4	0.6	0.8	0.8	0.8	0.8	1.0	1.0	1.0	1.0
	min	0.3	0.3	0.3	0.3	0.15	0.15	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.3
d _a	max	45.4	51.8	60.5	69.1	4.0	15.1	19.5	23.7	29.1	35.6	42.1	48.6	56.2	64.8
	min	42.0	48.0	56.0	64.0	3.5	14.0	18.0	22.0	27.0	33.0	39.0	45.0	52.0	60.0
d _w	min	60.0	69.5	78.7	88.2	5.0	19.6	24.9	31.4	38.0	46.6	55.9	64.7	74.2	83.4
e	min	71.3	82.6	93.56	104.86	6.58	23.36	29.56	37.29	45.2	55.37	66.44	76.95	88.25	99.21
m	max	34	38	45	51	2.8	12.8	15.8	19.4	23.8	28.7	33.4	36	42	48
	min	32.4	36.4	43.4	49.1	2.55	12.1	15.1	18.1	22.5	27.4	31.8	34.4	40.4	46.4
m _w	min	25.9	29.1	34.7	39.3	2	9.7	12.1	14.5	18	21.9	25.4	27.5	32.3	37.1
s	max=nominal size	65	75	85	95	6	21	27	34	41	50	60	70	80	90
	min	63.1	73.1	82.8	92.8	5.82	20.67	26.16	33	40	49	58.8	68.1	78.1	87.8