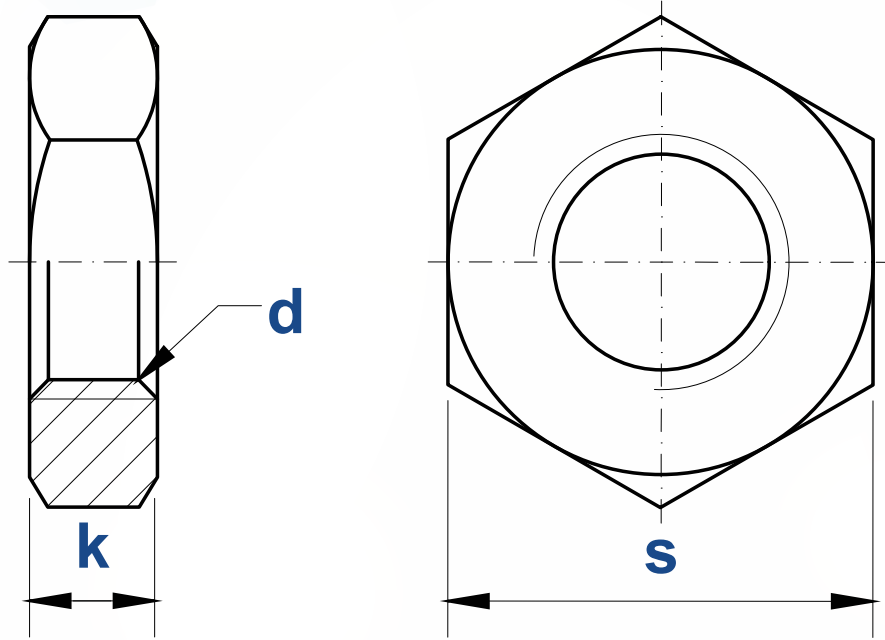
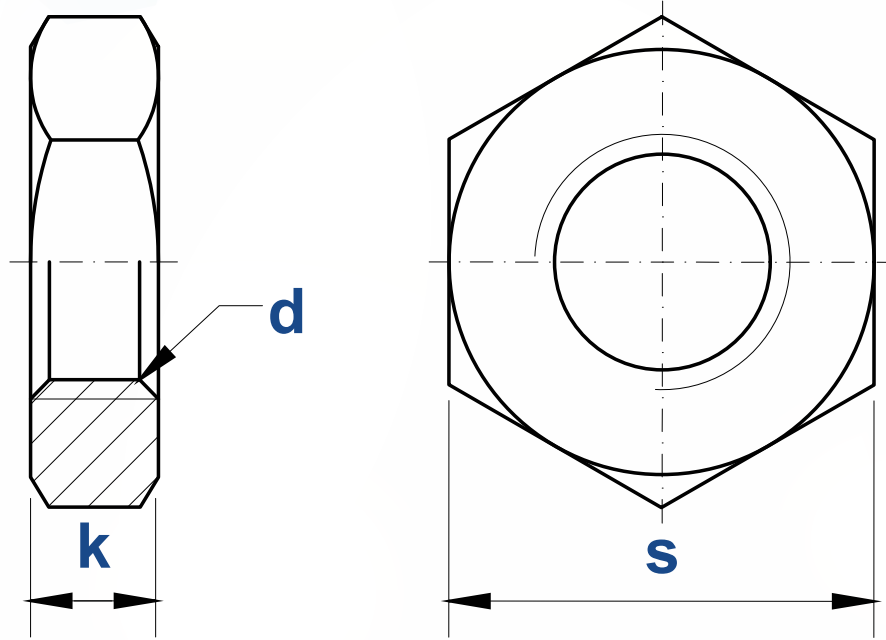




Screw Thread d		M8	M10	(M10)	M12	(M12)	(M14)	M16	(M18)	M20	(M20)	(M22)	M24
P	Pitch	1	1	1.25	1.5	1.25	1.5	1.5	1.5	1.5	2	1.5	2
k	max	4	5	5	6	6	7	8	9	10	10	11	12
	min	3.7	4.7	4.7	5.7	5.7	6.42	7.42	8.42	9.1	9.1	9.9	10.9
s	max=nominal size	13	16	16	18	18	21	24	27	30	30	34	36
	min	12.73	15.73	15.73	17.73	17.73	20.67	23.67	26.16	29.16	29.16	33	35



Screw Thread d		(M27)	M30	(M33)	M36	(M39)	M42	(M45)	M48	(M52)	M56	(M60)	M64
P	Pitch	2	2	2	3	3	3	3	3	4	4	4	4
k	max	13.5	15	16.5	18	19.5	21	22.5	24	26	28	30	32
	min	12.4	13.9	15.4	16.9	18.2	19.7	21.2	22.7	24.7	26.7	28.7	30.4
s	max=nominal size	41	46	50	55	60	65	70	75	80	85	90	95
	min	40	45	49	53.8	58.8	63.1	68.1	73.1	78.1	82.8	87.8	92.8