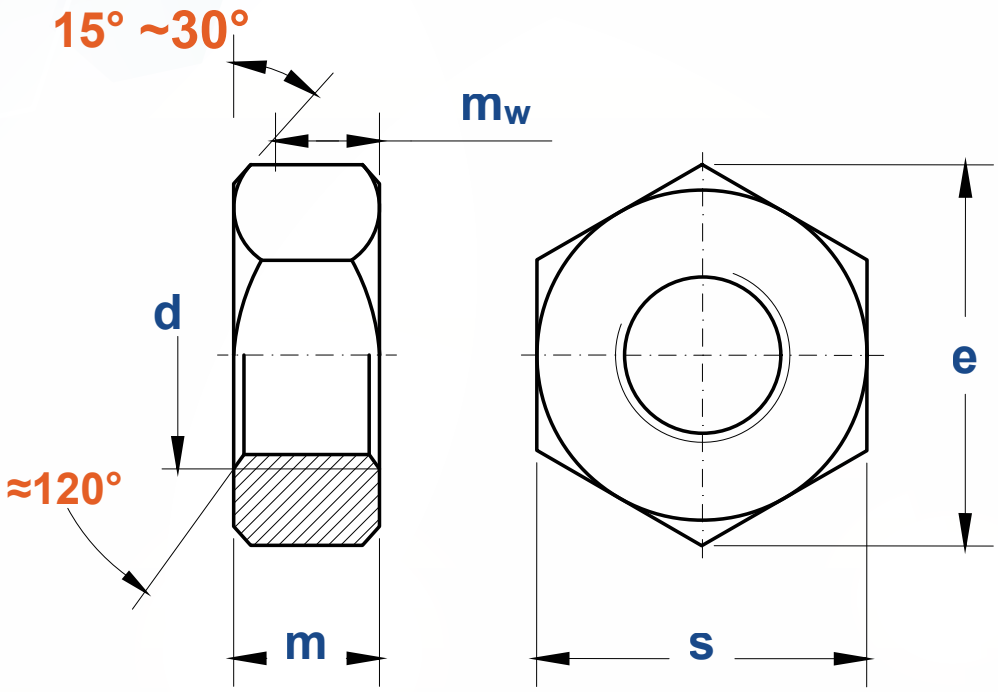

Thread Size d			M1	M1.2	M1.4	M1.6	(M1.7)	M2	(M2.3)	M2.5	(M2.6)	M3	(M3.5)	M4	M5	M6	(M7)	M8
P	Pitch	Coarse thread	0.25	0.25	0.3	0.35	0.35	0.4	0.45	0.45	0.45	0.5	0.6	0.7	0.8	1	1	1.25
		Fine thread-1	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	1
		Fine thread-2	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/
m	max=nominal size		0.8	1	1.2	1.3	1.4	1.6	1.8	2	2	2.4	2.8	3.2	4	5	5.5	6.5
	min		0.55	0.75	0.95	1.05	1.15	1.35	1.55	1.75	1.75	2.15	2.55	2.9	3.7	4.7	5.2	6.14
m_w	min		0.44	0.6	0.76	0.84	0.92	1.08	1.24	1.4	1.4	1.72	2.04	2.32	2.96	3.76	4.16	4.91
s	max=nominal size		2.5	3	3	3.2	3.5	4	4.5	5	5	5.5	6	7	8	10	11	13
	min		2.4	2.9	2.9	3.02	3.38	3.82	4.32	4.82	4.82	5.32	5.82	6.78	7.78	9.78	10.73	12.73
e ①	min		2.71	3.28	3.28	3.41	3.82	4.32	4.88	5.45	5.45	6.01	6.58	7.66	8.79	11.05	12.12	14.38
	*		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
per 1000 units ≈ kg			0.03	0.054	0.063	0.076	0.1	0.142	0.2	0.28	0.72	0.384	0.514	0.81	1.23	2.5	3.12	5.2

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③, Material:
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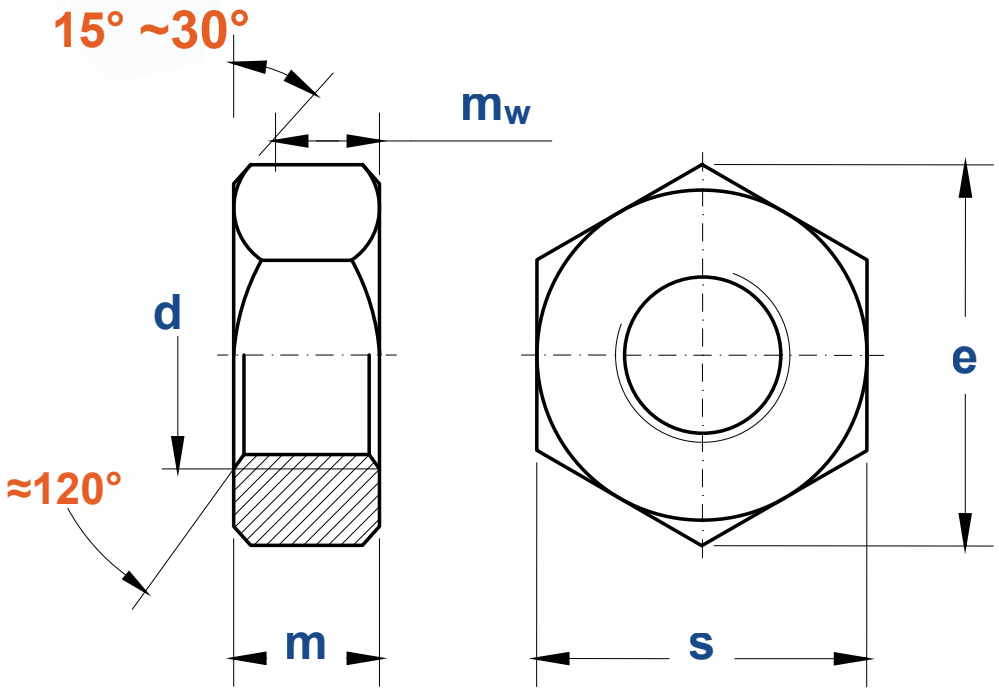
b) Stainless steel, Property class: ≤M39: A2-70, A4-70; >M39: subject to agreement. Standard DIN 267-11
c) Non-ferrous metal, Property class: subject to agreement. Standard DIN 267-18



Thread Size d			M10	M12	(M14)	M16	(M18)	M20	(M22)	M24	(M27)	M30	(M33)	M36	(M39)	M42	(M45)	M48
P	Pitch	Coarse thread	1.5	1.75	2	2	2.5	2.5	2.5	3	3	3.5	3.5	4	4	4.5	4.5	5
		Fine thread-1	1	1.5	1.5	1.5	1.5	2	1.5	2	2	2	2	3	3	3	3	3
		Fine thread-2	1.25	1.25	/	/	2	1.5	2	/	/	/	/	/	/	/	/	/
m	max=nominal size		8	10	11	13	15	16	18	19	22	24	26	29	31	34	36	38
	min		7.64	9.64	10.3	12.3	14.3	14.9	16.9	17.7	20.7	22.7	24.7	27.4	29.4	32.4	34.4	36.4
m_w	min		6.11	7.71	8.24	9.84	11.44	11.92	13.52	14.16	16.56	18.16	19.76	21.92	23.52	25.9	27.5	29.1
s	max=nominal size		17	19	22	24	27	30	32	36	41	46	50	55	60	65	70	75
	min		16.73	18.67	21.67	23.67	26.16	29.16	31	35	40	45	49	53.8	58.8	63.1	68.1	73.1
e ①	min		18.9	21.1	24.49	26.75	29.56	32.95	35.03	39.55	45.2	50.85	55.37	60.79	66.44	71.3	76.95	82.6
	*		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
per 1000 units ≈ kg			11.6	17.3	25	33.3	49.4	64.4	79	110	165	223	288	393	502	652	800	977

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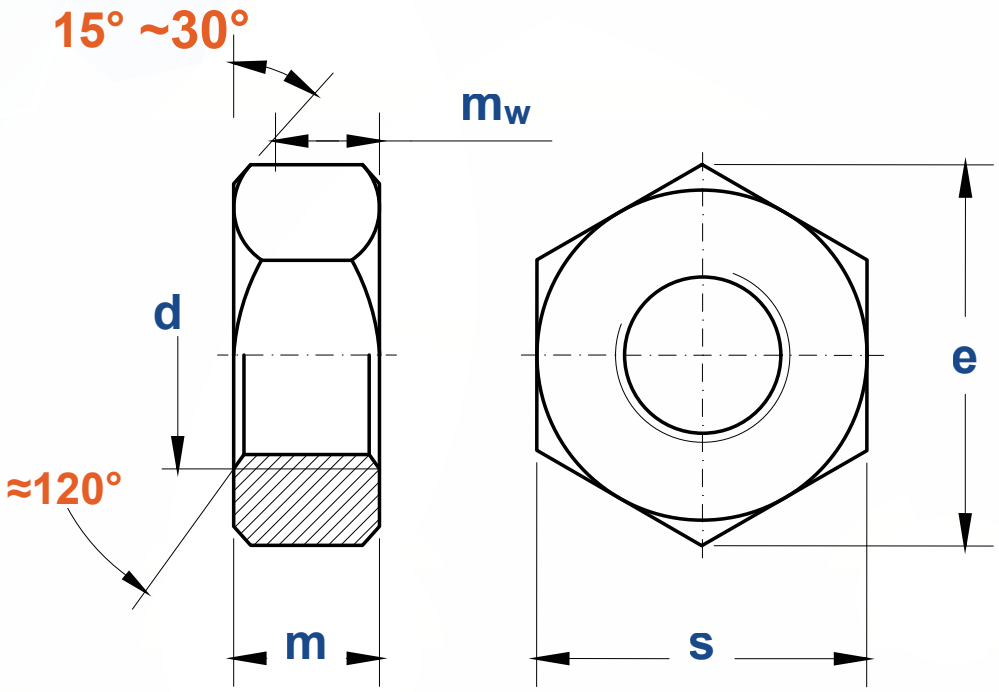

Thread Size d			(M52)	M56	(M60)	M64	(M68)	M72	(M76)	M80	(M85)	M90	M100	M110	M125	M140	M160
P	Pitch	Coarse thread	5	5.5	5.5	6	6	/	/	/	/	/	/	/	/	/	/
		Fine thread-1	3	4	4	4	/	6	6	6	6	6	6	6	6	6	6
		Fine thread-2	/	/	/	/	4	4	4	4	4	4	4	4	4	/	/
m	max=nominal size		42	45	48	51	54	58	61	64	68	72	80	88	100	112	128
	min		40.4	43.4	46.4	49.1	52.1	56.1	59.1	62.1	66.1	70.1	78.1	85.8	97.8	109.8	125.5
m_w	min		32.3	34.7	37.1	39.3	41.7	44.9	47.3	49.7	52.9	56.1	62.5	68.6	78.2	87.8	100
s	max=nominal size		80	85	90	95	100	105	110	115	120	130	145	155	180	200	230
	min		78.1	82.8	87.8	92.8	97.8	102.8	107.8	112.8	117.8	127.5	142.5	152.5	177.5	195.4	225.4
e ①	min		88.25	93.56	99.21	104.86	110.51	116.16	121.81	127.46	133.11	144.08	161.02	172.32	200.57	220.8	254.7
	*		-	-	-	-	-	-	-	-	-	-	-	170	196	216	248
per 1000 units ≈ kg			1220	1420	1690	1980	2300	2670	3040	3440	3930	4930	6820	8200	13000	17500	26500

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c) Non-ferrous metal, Property class: subject to agreement. Standard DIN 267-18