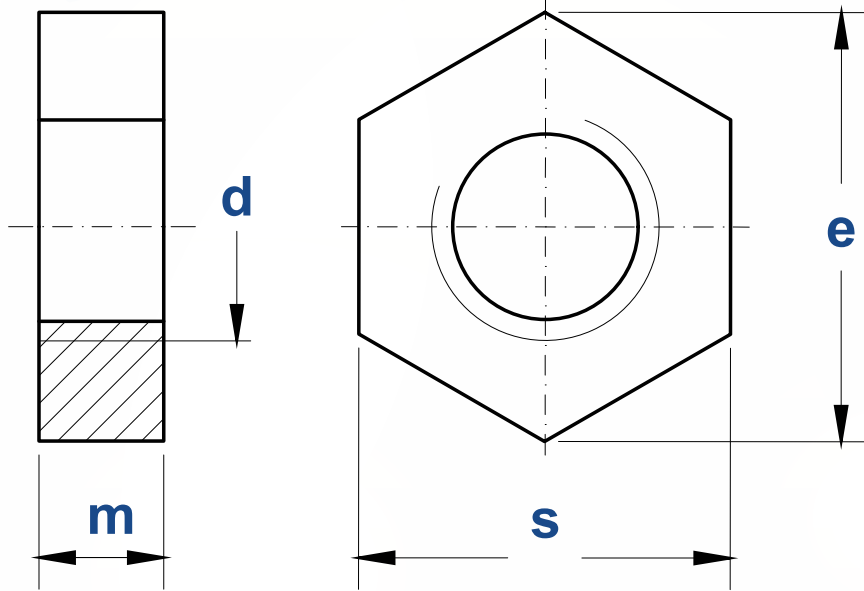




Thread Size d		M1.6	M2	M2.5	M3	(M3.5)	M4	M5	M6	M8	M10
P	Pitch (Coarse thread)	0.35	0.4	0.45	0.5	0.6	0.7	0.8	1	1.25	1.5
m	max	1	1.2	1.6	1.8	2	2.2	2.7	3.2	4	5
	min	0.75	0.95	1.35	1.55	1.75	1.95	2.45	2.9	3.7	4.7
s	max=nominal size	3.2	4	5	5.5	6	7	8	10	13	16
	min	2.9	3.7	4.7	5.2	5.7	6.64	7.64	9.64	12.57	16.57
e	min	3.28	4.18	5.31	5.88	6.44	7.50	8.63	10.89	14.20	17.59

①. Material:

a) Steel, Mechanical properties: min. hardness 110 HV 30

b) Non-ferrous metals. Materials are specified in ISO 8839