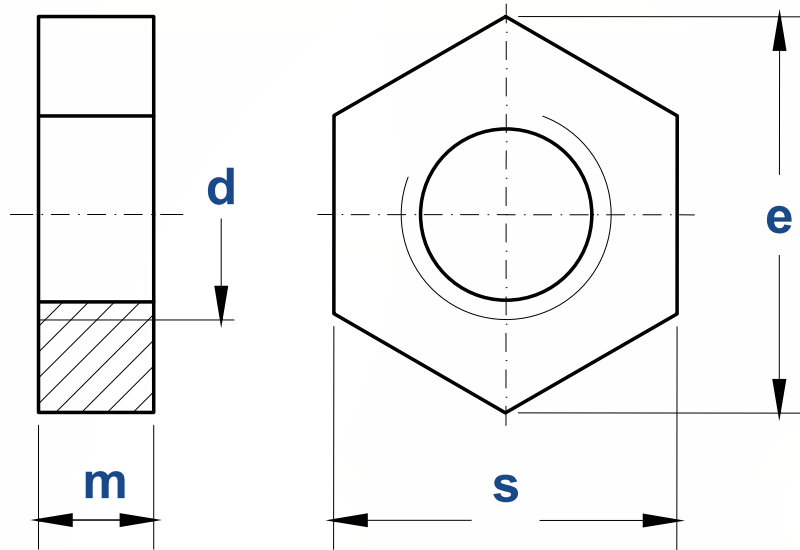




Thread Size d			M1.6	M2	M2.5	M3	(M3.5)	M4	M5	M6	M8	M10
P	Pitch	Coarse thread	0.35	0.4	0.45	0.5	0.6	0.7	0.8	1	1.25	1.5
		Fine thread	/	/	/	/	/	/	/	/	1	1
e	min		3.28	4.18	5.31	5.87	6.44	7.5	8.63	10.89	14.2	18.72
m	max=nominal size		1	1.2	1.6	1.8	2	2.2	2.7	3.2	4	5
	min		0.6	0.8	1.2	1.4	1.6	1.8	2.3	2.72	3.52	4.52
s	max=nominal size		3.2	4	5	5.5	6	7	8	10	13	17
	min		2.9	3.7	4.7	5.2	5.7	6.64	7.64	9.64	12.57	16.57
per 1000 units ≈ kg			0.06	0.11	0.22	0.29	0.37	0.57	0.83	1.6	3.2	7.2

①, Material:

a) Steel, Mechanical properties: Property class (hardness class) Not less than 110HV (11H) As specified in DIN 267-24;

b) Non-ferrous metals, Mechanical properties: Property class, E.g. CU2 or CU3 as specified in DIN 267-18