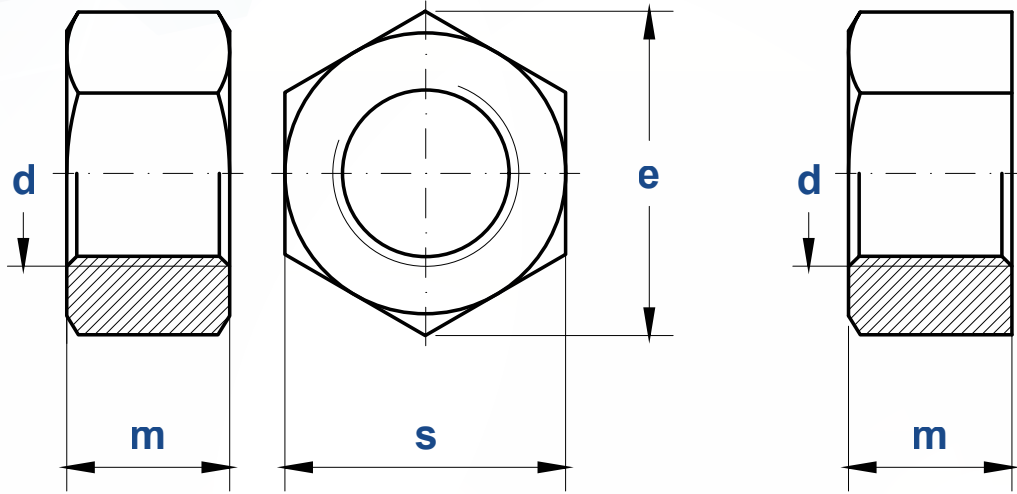




Forms allowed

| Screw Thread<br>d |     | 0#     | 1#     | 2#     | 3#     | 4#     | 5#     | 6#     | 8#     | 8#     | 10#    | 10#    | 10#    |
|-------------------|-----|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| d                 |     | 0.0600 | 0.0730 | 0.0860 | 0.0990 | 0.1120 | 0.1250 | 0.1380 | 0.1640 | 0.1640 | 0.1900 | 0.1900 | 0.1900 |
| PP                | UNC | -      | 64     | 56     | 48     | 40     | 40     | 32     | 32     | 32     | 24     | 24     | 24     |
|                   | UNF | 80     | 72     | 64     | 56     | 48     | 44     | 40     | 36     | 36     | 32     | 32     | 32     |
| s                 | min | 0.121  | 0.121  | 0.150  | 0.150  | 0.180  | 0.241  | 0.241  | 0.241  | 0.302  | 0.241  | 0.302  | 0.332  |
|                   | max | 0.125  | 0.125  | 0.156  | 0.156  | 0.188  | 0.250  | 0.250  | 0.250  | 0.312  | 0.250  | 0.312  | 0.344  |
| e                 | min | 0.134  | 0.134  | 0.171  | 0.171  | 0.205  | 0.275  | 0.275  | 0.275  | 0.344  | 0.275  | 0.344  | 0.378  |
|                   | max | 0.140  | 0.140  | 0.180  | 0.180  | 0.217  | 0.289  | 0.289  | 0.289  | 0.361  | 0.289  | 0.361  | 0.397  |
| k                 | min | 0.043  | 0.043  | 0.057  | 0.057  | 0.057  | 0.087  | 0.087  | 0.087  | 0.102  | 0.087  | 0.102  | 0.117  |
|                   | max | 0.050  | 0.050  | 0.066  | 0.066  | 0.066  | 0.098  | 0.098  | 0.098  | 0.114  | 0.098  | 0.114  | 0.130  |