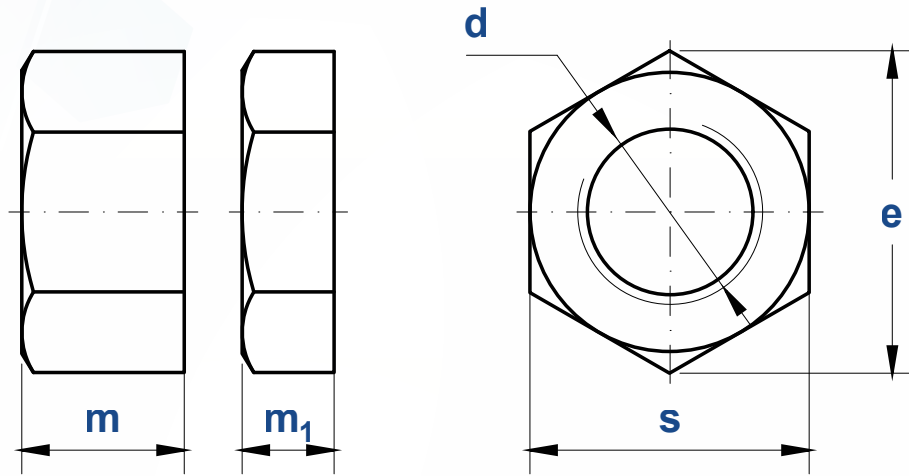




Screw Thread d		1-1/8	1-1/4	1-3/8	1-1/2
d		1.1250	1.2500	1.3750	1.5000
PP	UNC	7	7	6	6
	UNF	12	12	12	12
	8-UN	8	8	8	8
s	Nominal Size	1-11/16	1-7/8	2-1/16	2-1/4
	min	1.631	1.812	1.994	2.175
	max	1.688	1.875	2.062	2.250
e	min	1.859	2.066	2.273	2.480
	max	1.949	2.165	2.382	2.598
m	Nominal Size	1	1-3/32	1-13/64	1-5/16
	min	0.970	1.062	1.169	1.276
	max	1.030	1.126	1.237	1.348
m ₁	Nominal Size	5/8	3/4	13/16	7/8
	min	0.595	0.718	0.778	0.839
	max	0.655	0.782	0.846	0.911

①, Threads shall meet the requirements of ASME B.1

②, If electroplated finishes are required, reference ASTM F1941. Other finishes may be specified as indicated in the applicable mechanical and performance standards.