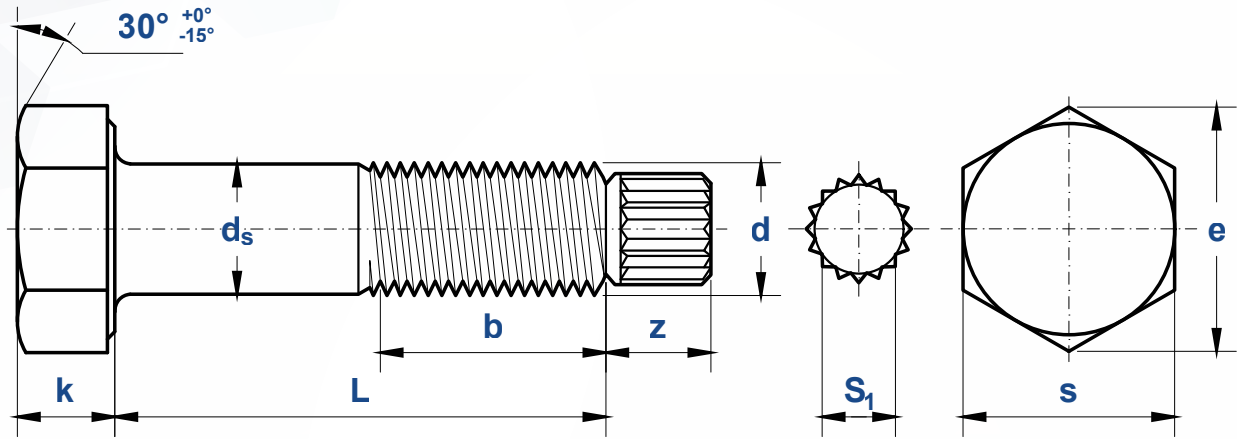




Thread Size			1/2	5/8	3/4	7/8	1	1-1/8	1-1/4
PP	UNC		13	11	10	9	8	7	7
s	max		0.875	1.062	1.25	1.438	1.625	1.812	2
	min		0.85	1.031	1.212	1.394	1.575	1.756	1.938
e	max		1.01	1.227	1.443	1.66	1.876	2.093	2.309
	min		0.969	1.175	1.383	1.589	1.796	2.002	2.209
k	max		0.323	0.403	0.483	0.563	0.627	0.718	0.813
	min		0.302	0.378	0.455	0.531	0.591	0.658	0.749
d_s	max		0.515	0.642	0.768	0.895	1.022	1.149	1.277
	min		0.482	0.605	0.729	0.852	0.976	1.098	1.223
b	Thread Length	Ref.	1	1.25	1.38	1.5	1.75	2	2
z	Ref.		0.5	0.6	0.65	0.72	0.8	0.9	1
s_1	Ref.		0.32	0.43	0.53	0.61	0.7	0.8	0.9

①, Chemical and mechanical properties shall conform to ASTM F 1852 or ASTM F 2280, as applicable.

②, ASTM A325 / A325M / A490 / A490M / F1852 / F2280 have been replaced by ASTM F3125