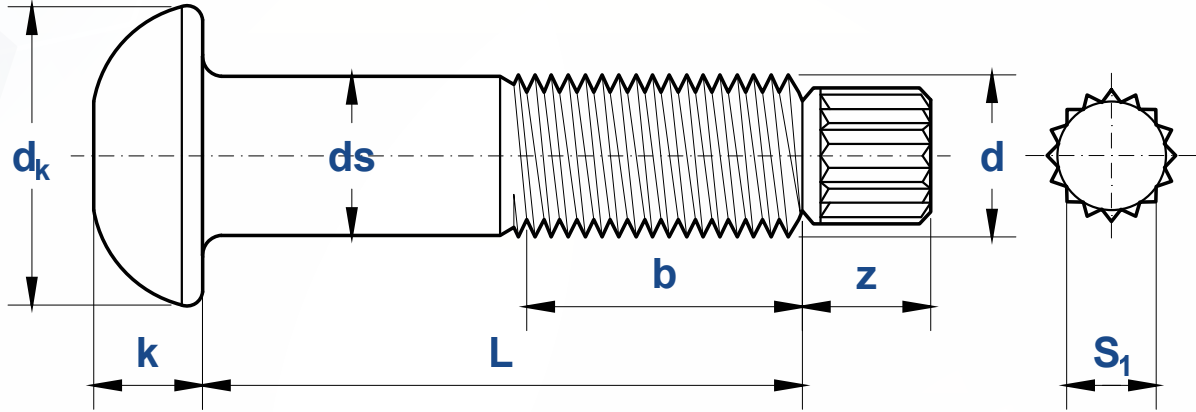




Thread Size			1/2	5/8	3/4	7/8	1	1-1/8	1-1/4
PP	UNC		13	11	10	9	8	7	7
k	max		0.323	0.403	0.483	0.563	0.627	0.718	0.813
	min		0.302	0.378	0.455	0.531	0.591	0.658	0.749
ds	max		0.515	0.642	0.768	0.895	1.022	1.149	1.277
	min		0.482	0.605	0.729	0.852	0.976	1.098	1.223
dk	max		1.126	1.313	1.58	1.88	2.158	2.375	2.76
b	Thread Length	Ref.	1	1.25	1.38	1.5	1.75	2	2
z	Ref.		0.5	0.6	0.65	0.72	0.8	0.9	1
s1	Ref.		0.32	0.43	0.53	0.61	0.7	0.8	0.9

①, Chemical and mechanical properties shall conform to ASTM F 1852 or ASTM F 2280, as applicable.

②, ASTM A325 / A325M / A490 / A490M / F1852 / F2280 have been replaced by ASTM F3125