



Screw Thread d			M2	M2.5	M3	(M3.5)	M4	M5	M6	M8	M10	M12	(M14)	M16	(M18)	M20	(M22)
P	Pitch	Fine Thread Pitch	/	/	/	/	/	/	/	1	1.25	1.5	1.5	1.5	1.5	1.5	1.5
		Fine Thread Pitch	/	/	/	/	/	/	/	/	1	1.25	/	/	/	/	/
		Coarse Thread Pitch	0.4	0.45	0.5	0.6	0.7	0.8	1	1.25	1.5	1.75	2	2	2.5	2.5	2.5

Screw Thread d			M24	(M27)	M30	(M33)	M36	(M39)	M42	(M45)	M48	(M52)	M56	(M60)	M64	(M68)	M72
P	Pitch	Fine Thread Pitch	2	2	2	2	3	3	3	3	3	3	4	4	4	4	6
		Fine Thread Pitch	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/
		Coarse Thread Pitch	3	3	3.5	3.5	4	4	4.5	4.5	5	5	5.5	5.5	6	6	/