



Size		4#	5#	6#	8#	10#	12#	1/4	5/16	3/8	7/16	1/2	9/16
d	Nominal Diameter	0.1120	0.1250	0.1380	0.1640	0.1900	0.2160	0.2500	0.3125	0.3750	0.4370	0.5000	0.5620
PP	UNC	40	40	32	32	24	24	20	18	16	14	13	12
	8UN	-	-	-	-	-	-	-	-	-	-	-	-
	UNF	48	44	40	36	32	28	28	24	24	20	20	18
	Acme	-	-	-	-	-	-	16	14	12	12	10	-

Size		5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2	1-5/8	1-3/4	1-7/8	2
d	Nominal Diameter	0.6250	0.7500	0.8750	1.0000	1.1250	1.2500	1.3750	1.5000	1.6250	1.7500	1.8750	2.0000
PP	UNC	11	10	9	8	7	7	6	6	-	5	-	4.5
	8UN	-	-	-	-	8	8	8	8	8	8	8	8
	UNF	18	16	14	14	12	12	12	12	-	-	-	-
	Acme	8	6	6	5	5	5	4	4	-	4	-	4

Size		2-1/4	2-1/2	2-3/4	3	3-1/4	3-1/2	3-3/4	4	4-1/2	5
d	Nominal Diameter	2.2500	2.5000	2.7500	3.0000	3.2500	3.5000	3.7500	4.0000	4.5000	5.0000
PP	UNC	4.5	4	4	4	4	4	4	4	-	-
	8UN	8	8	8	8	8	8	8	8	-	-
	UNF	-	-	-	-	-	-	-	-	-	-
	Acme	3	3	3	2	-	2	-	2	2	2