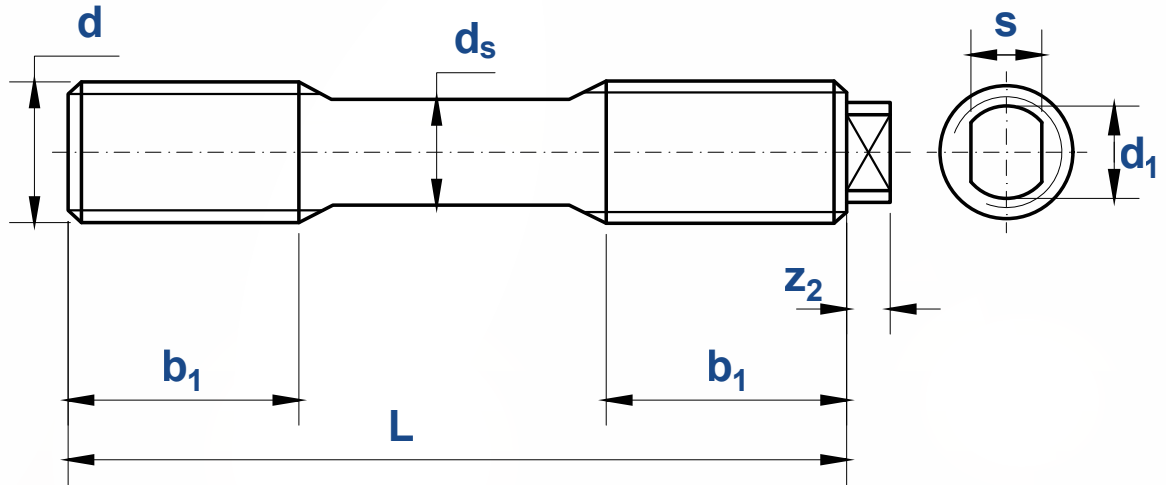




Thread Size d		M12	M16	M20	M24	M27	M30	M33	M36	M39	M42	M45	M48	M52
P	Pitch	1.75	2	2.5	3	3	3.5	3.5	4	4	4.5	4.5	5	5
d_s		8.5	12	15	18	20.5	23	25.5	27.5	30.5	32.5	35.5	37.5	41
d_1		8	12	14	14	18	18	25	25	28	28	32	32	36
b_1		20	23	28	32	35	39	42	45	48	52	55	58	62
s		7	10	11	11	13	13	22	22	24	24	27	27	30
z_2		4	5	6	6	6	6	9	9	10	10	11	11	12
Centre hole		A1.6	A1.6	A1.6	A1.6	A1.6	A2.5	A2.5	A2.5	A2.5	A2.5	A2.5	A2.5	A2.5