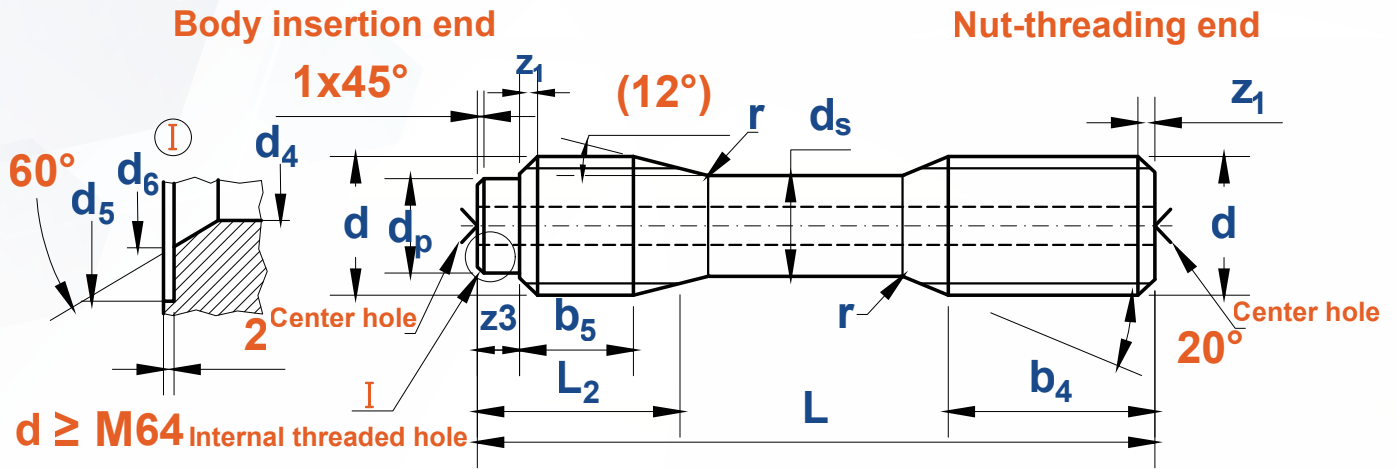




Nominal Diameter d		M12	M16	M20	M24	M27	M30	M33	M36	M39	M42	M45
P	Pitch	1.75	2	2.5	3	3	3.5	3.5	4	4	4.5	4.5
d_s		8.5	12	15	18	20.5	23	25.5	27.5	30.5	32.5	35.5
d_p		8.5	12	15	18	21	23	26	28	31	33	36
b_4		23	27	33	38	43	46	51	54	57	61	64
b_5		10	13.5	16.5	20	22.5	25	27.5	30	32.5	35	37.5
L_2		19.5	24	30.5	36.5	39	44.5	47	52	54.5	60	62.5
r		10	10	10	16	16	16	16	20	20	20	20
z_1	max	1.75	2	2.5	3	3	3.5	3.5	4	4	4.5	4.5
z_3		4.5	5	7	8	8	9.5	9.5	10.5	10.5	12	12
d_4		-	-	-	-	-	-	-	-	-	-	-
d_5		-	-	-	-	-	-	-	-	-	-	-
d_6		-	-	-	-	-	-	-	-	-	-	-

Nominal Diameter d		M48	M52	M56	M64	M72	M80	M90	M100	M110	(M120)
P	Pitch	5	5	5.5	6	6	6	6	6	6	6
d_s		37.5	41	44	51	58.5	66	75	84	92.5	102
d_p		38	42	45	52	60	68	78	88	98	108
b_4		67	72	77	88	96	104	115	125	136	147
b_5		39.5	43.5	46.5	53.5	60.5	67.5	76.5	85.5	94.5	103.5
L_2		67	71	77	86.5	93.5	100.5	109.5	118.5	127.5	136.5
r		20	20	25	25	25	25	25	25	25	32
z_1	max	5	5	5.5	6	6	6	6	6	6	6
z_3		13	13	14.5	15.5	15.5	15.5	15.5	15.5	15.5	15.5
d_4		-	-	-	18	25	25	25	25	25	25
d_5		-	-	-	25	32	32	32	32	32	32
d_6		-	-	-	30	37	37	37	37	37	37