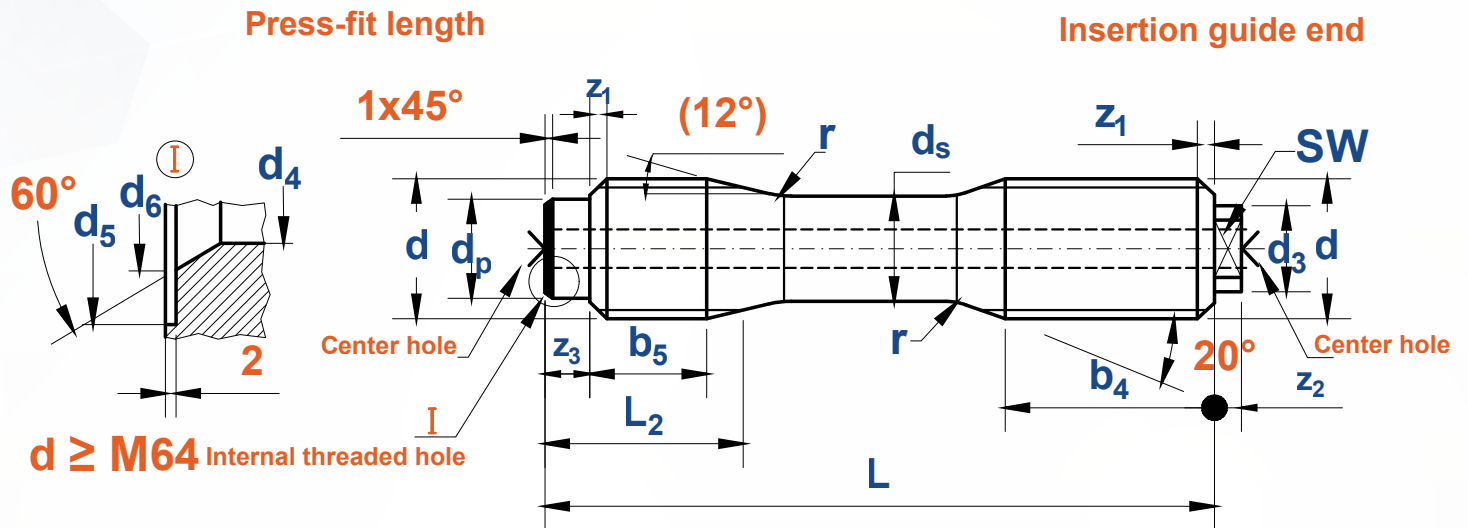




Nominal Diameter d		M48	M52	M56	M64	M72	M80	M90	M100	M110	(M120)
P	Pitch	5	5	5.5	6	6	6	6	6	6	6
d_s		37.5	41	44	51	58.5	66	75	84	92.5	102
d_3		32	36	40	42	50	50	50	50	50	50
d_p		38	42	45	52	60	68	78	88	98	108
b_4		67	72	77	88	96	104	115	125	136	147
b_5		39.5	43.5	46.5	53.5	60.5	67.5	76.5	85.5	94.5	103.5
L_2		67	71	77	86.5	93.5	100.5	109.5	118.5	127.5	136.5
r		20	20	25	25	25	25	25	25	25	32
SW		27	30	32	36	41	41	41	41	41	41
z_1	max	5	5	5.5	6	6	6	6	6	6	6
z_2		11	12	13	14	15	15	15	15	15	15
z_3		13	13	14.5	15.5	15.5	15.5	15.5	15.5	15.5	15.5
d_4		-	-	-	18	25	25	25	25	25	25
d_5		-	-	-	25	32	32	32	32	32	32
d_6		-	-	-	30	37	37	37	37	37	37