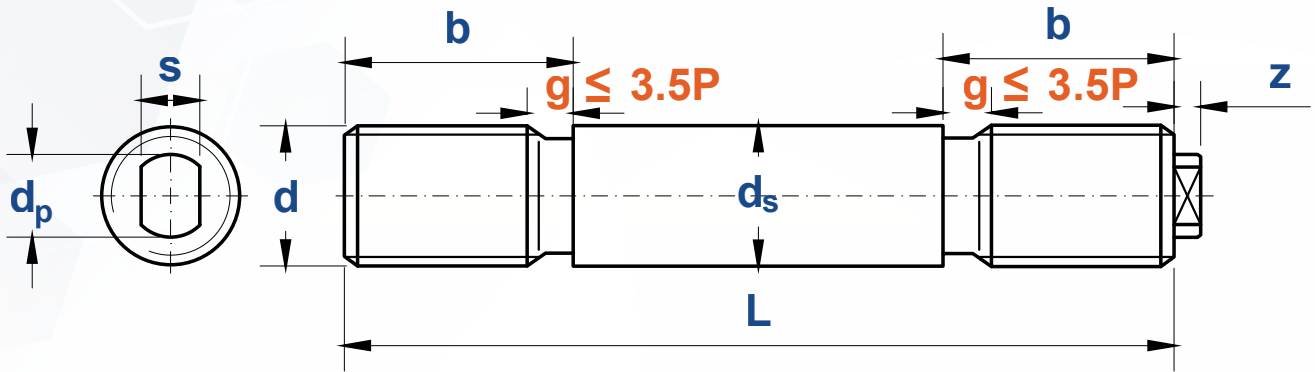




Thread Size d			M12	M16	M20	M24	M27	M30	M33	M36	M39	M42
P	Pitch		1.75	2	2.5	3	3	3.5	3.5	4	4	4.5
b	Short	min=nominal size	21	25	30	36	38	42	44	50	52	57
		max	23.5	28	34	40.5	42.5	47	49	56	58	64
	Long	min=nominal size	23	28	34	40	43	47	50	55	58	/
		max	25.5	31	37	44.5	47.5	52	55	61	64	/
d _s	max=nominal size		12	16	20	24	27	30	33	36	39	42
	min		11.82	15.82	19.79	23.79	26.79	29.79	32.75	35.75	38.75	41.75
d _p	max=nominal size		8	12	14	14	18	18	25	25	28	28
	min		7.78	11.73	13.73	13.73	17.73	17.73	24.67	24.67	27.67	27.67
s	max=nominal size		7	10	11	11	13	13	22	22	24	24
	min		6.82	9.78	10.73	10.73	12.73	12.73	21.67	21.67	23.67	23.67
z	Nominal Size		4	5	6	6	6	6	9	9	10	10
	max		4.24	5.24	6.24	6.24	6.24	6.24	9.29	9.29	10.29	10.29
	min		3.76	4.76	5.76	5.76	5.76	5.76	8.71	8.71	9.71	9.71

Thread Size d			M45	M48	M52	M56	M60	M64	M72	M80	M90	M100
P	Pitch		4.5	5	5	5.5	5.5	6	6	6	6	6
b	Short	min=nominal size	58	64	68	73	76	82	89	95	103	111
		max	65	71.5	75.5	81	84	91	98	104	112	120
	Long	min=nominal size	/	/	/	/	/	/	/	/	/	/
		max	/	/	/	/	/	/	/	/	/	/
d _s	max=nominal size		45	48	52	56	60	64	72	80	90	100
	min		44.75	47.75	51.7	55.7	59.7	63.7	71.7	79.7	89.65	99.65
d _p	max=nominal size		32	32	36	36	42	42	50	50	50	50
	min		31.61	31.61	35.61	35.61	41.61	41.61	49.61	49.61	49.61	49.61
s	max=nominal size		27	27	30	32	36	36	41	41	41	41
	min		26.67	26.67	29.67	31.67	35.38	35.38	40.38	40.38	40.38	40.38
z	Nominal Size		11	11	12	13	14	14	15	15	15	15
	max		11.35	11.35	12.35	13.35	14.35	14.35	15.35	15.35	15.35	15.35
	min		10.65	10.65	11.65	12.65	13.65	13.65	14.65	14.65	14.65	14.65