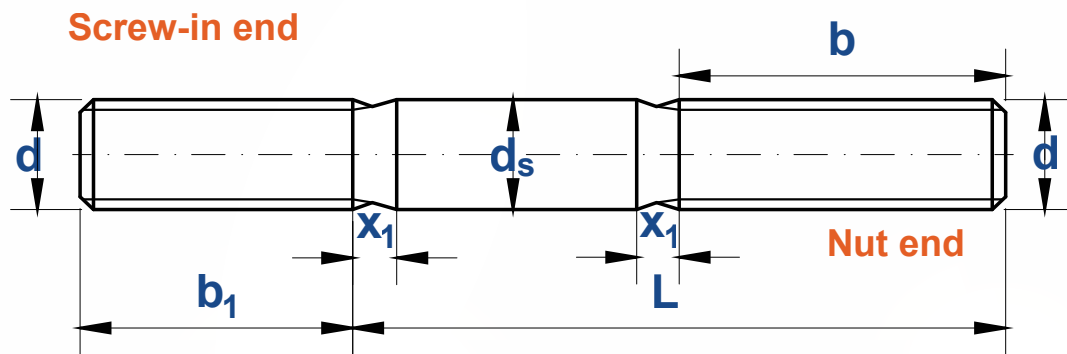




Thread Size d		M4	M5	M6	(M7)	M8	M10	M12	(M14)	M16	(M18)	M20	(M22)	M24
b	Pitch	0.7	0.8	1	1	1	1.25	1.25	1.5	1.5	1.5	1.5	1.5	2
	$L \leq 125$	14	16	18	20	22	26	30	34	38	42	46	50	54
	$125 < L \leq 200$	20	22	24	26	28	32	36	40	44	48	52	56	60
b_1		10	13	15	18	20	25	30	35	40	45	50	55	60
x_1		1.75	2.0	2.5	2.5	3.2	3.8	4.3	5.0	5.0	6.3	6.3	6.3	7.5