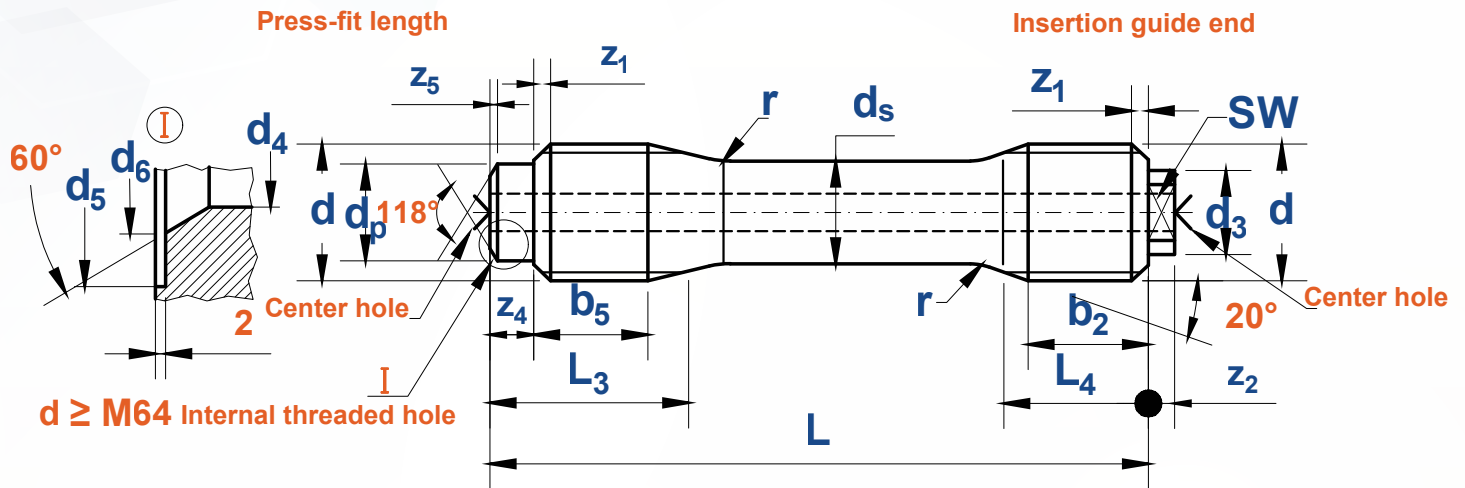
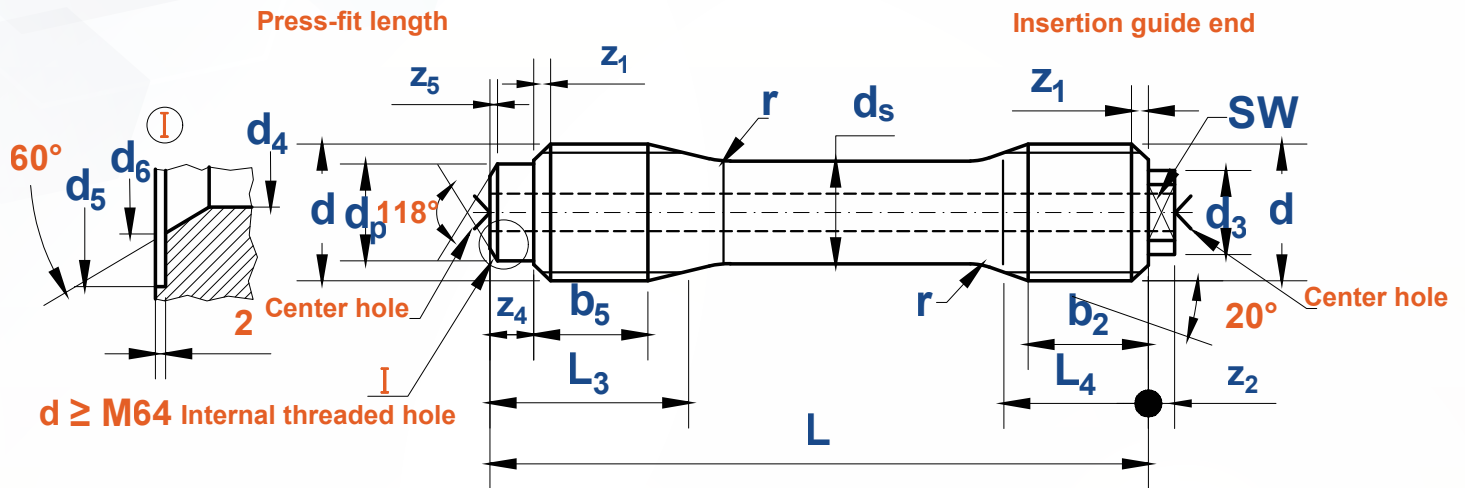


[illegible]



Nominal Diameter d		M48	M52	M56	M64	M72	M80	M90	M100	M110	(M120)
P	Pitch	5	5	5.5	6	6	6	6	6	6	6
d_s		37.5	41	44	51	58.5	66	75	84	92.5	102
d_3		32	36	40	42	50	50	50	50	50	50
d_p		38	42	45	52	60	68	78	88	98	108
b_2		48	52	56	64	72	80	90	100	110	120
b_5		39.5	43.5	46.5	53.5	60.5	67.5	76.5	85.5	94.5	103.5
L_3		73	76.5	83	90	97	104.5	114	123.5	132.5	142
L_4		56.5	60.5	65	74	82	90	100	110	120	130
r		20	20	25	25	25	25	25	25	25	32
SW		27	30	32	36	41	41	41	41	41	41
z_1	max	5	5	5.5	6	6	6	6	6	6	6
z_2		11	12	13	14	15	15	15	15	15	15
z_4		18.5	18.5	20.5	19	19	19.5	20	20.5	20.5	21
z_5		4	4	4.5	2.5	2.5	3	3.5	4	4	4.5
d_4		-	-	-	18	25	25	25	25	25	25
d_5		-	-	-	25	32	32	32	32	32	32
d_6		-	-	-	30	37	37	37	37	37	37