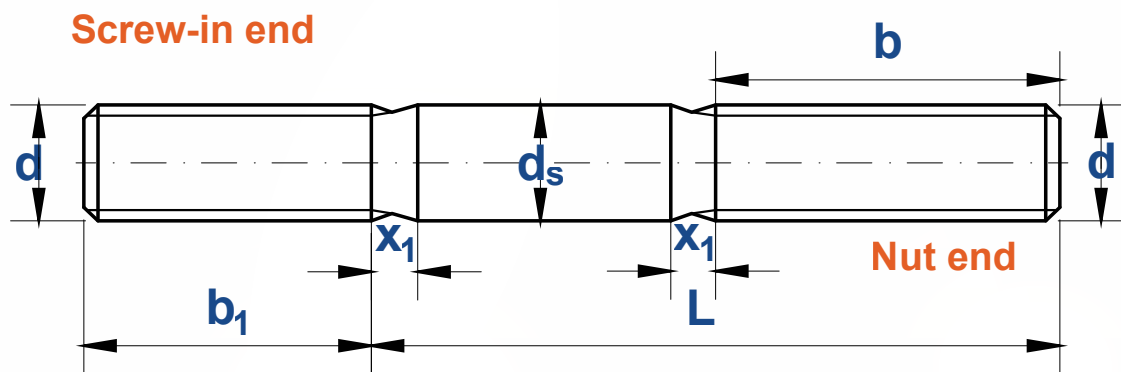




Thread Size d			M4	M5	M6	M7	M8	M10	M12	M14	M16	M18	M20	M22	M24
P	Pitch	Coarse thread	0.7	0.8	1	1	1.25	1.5	1.75	2	2	2.5	2.5	2.5	3
		Fine thread-1	-	-	-	-	1	1.25	1.25	1.5	1.5	1.5	1.5	1.5	2
		Fine thread-2	-	-	-	-	-	-	1.5	-	-	-	-	-	-
b ₁			10	13	15	18	20	25	30	35	40	45	50	55	60
b	L≤125		14	16	18	20	22	26	30	34	38	42	46	50	54
	125<L≤200		20	22	24	26	28	32	36	40	44	48	52	56	60
	L>200		-	-	-	-	-	45	49	53	57	61	65	69	73