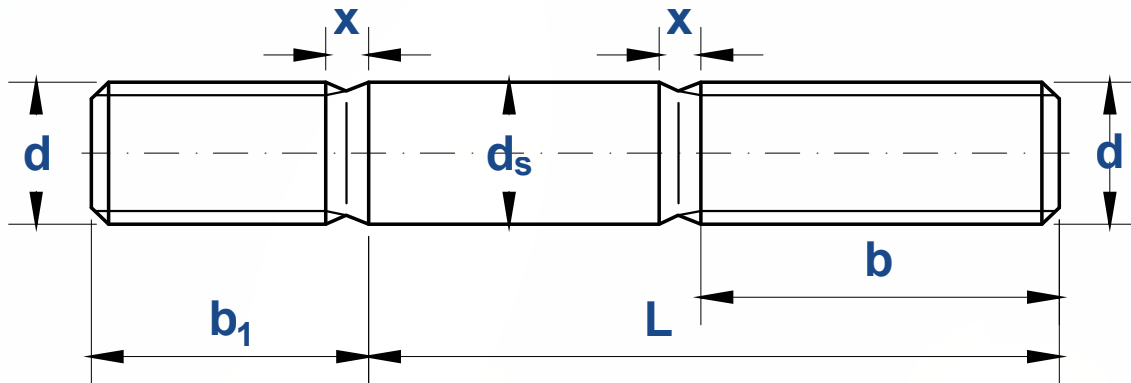




Thread Size d		M4	M5	M6	(M7)	M8	M10	M12	(M14)	M16	(M18)	M20	(M22)	M24
P	Coarse thread	0.7	0.8	1	1	1.25	1.5	1.75	2	2	2.5	2.5	2.5	3
	Fine thread	/	/	/	/	1	1.25	1.25	1.5	1.5	1.5	1.5	1.5	2
	Fine thread	/	/	/	/	/	/	1.5	/	/	/	/	/	/
b ₁		8	10	12	14	16	20	24	28	32	36	40	44	48
b	L ≤ 125	14	16	18	20	22	26	30	34	38	42	46	50	54
	125 < L ≤ 200	20	22	24	26	28	32	36	40	44	48	52	56	60
	L > 200	/	/	/	/	/	45	49	53	57	61	65	69	73
d _s	max	4	5	6	7	8	10	12	14	16	18	20	22	24
	min	3.82	4.82	5.82	6.78	7.78	9.78	11.73	13.73	15.73	17.73	19.67	21.67	23.67
x		1.75	2	2.5	2.5	3.2	3.8	4.3	5	5	6.3	6.3	6.3	7.5