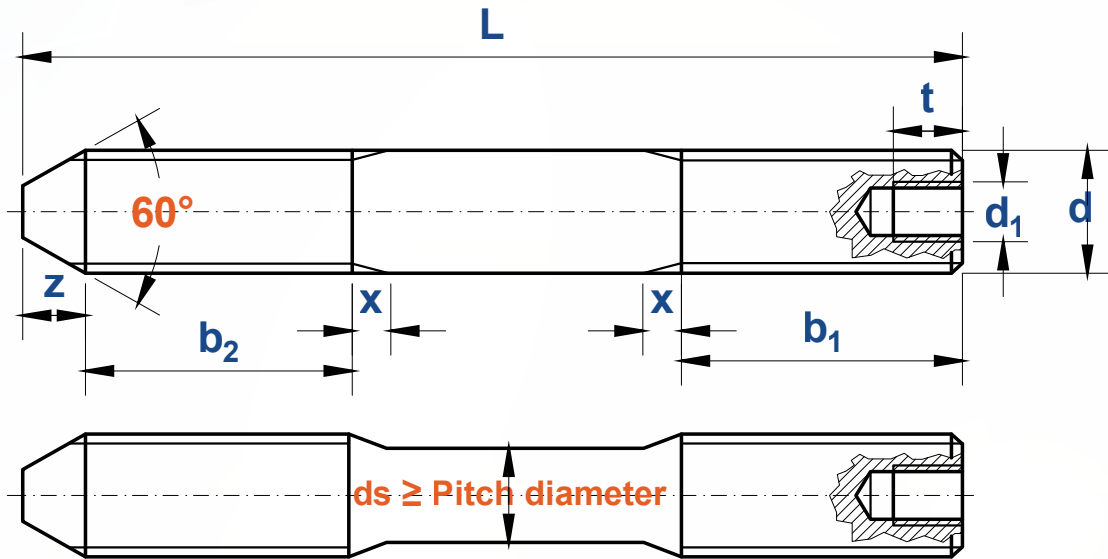




Screw Thread d	M24	M30	M36	M42	M48	M56	M64	M72	M80	M90	M100
P Pitch	3	3.5	4	4.5	5	5.5	6	6	6	6	6
b_1	75	85	95	105	120	140	155	170	185	205	225
b_2	110	120	140	150	160	170	190	200	220	240	260
d_1	-	-	M12	M12	M12	M16	M16	M16	M20	M20	M20
t	-	-	22	22	22	26	26	26	33	33	33
z	14	18	22	25	28	32	36	40	45	50	56

①, x according to DIN 76

②, $ds \geq$ Flank diameter

③, Material:

a) Steel, Property class: 4.6, 5.6, 8.8 Standard DIN EN ISO 898-1

b) Other strength classes or materials by agreement